

POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

AVAILABLE PANEL HEIGHTS: 48" (1219mm ) (plus cap if applicable) 60" (1524mm )

72" ( 1828mm )

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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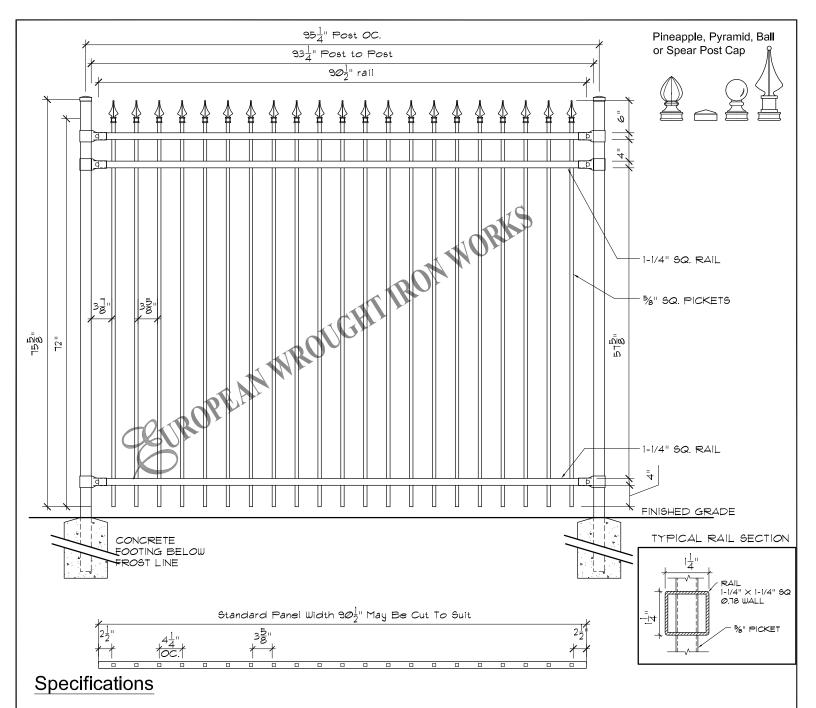
Royalty Collection
Princess with Dbl. Top Rail

TOLERANCES
INCHES
UNLESS OTHERWISE NOTED
X.XXX" ±0.005"
X.XX" ±0.05"
X.X" ±0.25"
FRACTIONAL ±1/16"

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POST, RAILS Cold Formed Steel Tubing

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5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge PICKETS:

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

91-1/2" (2324m) STANDARD PANEL WIDTH:

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72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

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X.X\* ±0.25"
FRACTIONAL ±1/16"
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June 2015

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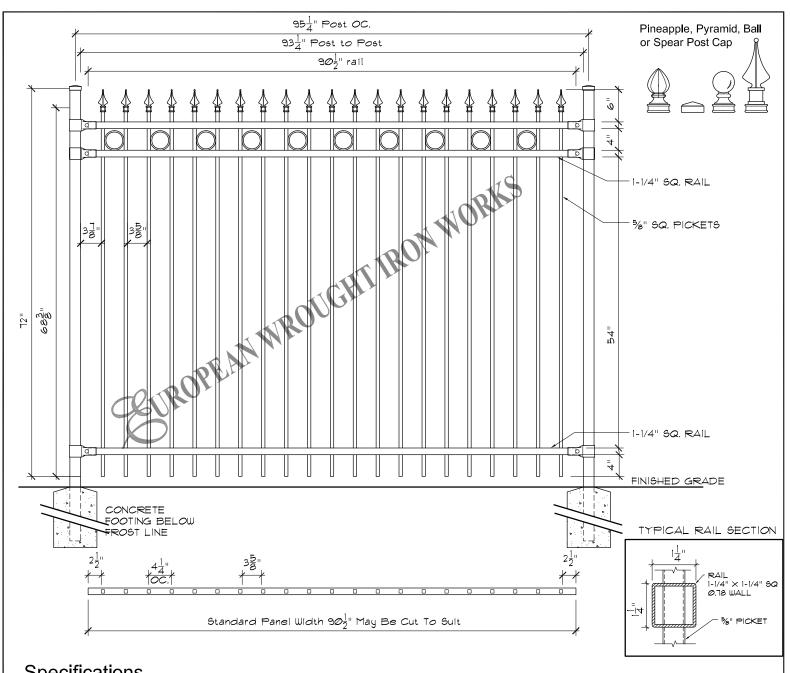
SHEET 4a (6ft)

RC-04a

1-

Α

**Royalty Collection** Prince with Dbl. Top Rail



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72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

Standard - High Gloss Black COLOURS:

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.



**Royalty Collection** Prince Custom with Alt. Circle V2

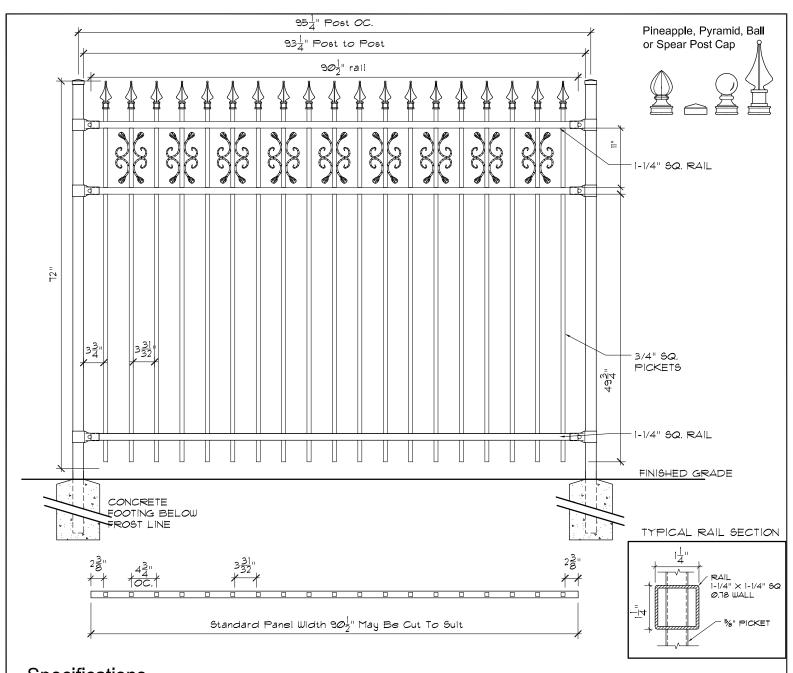
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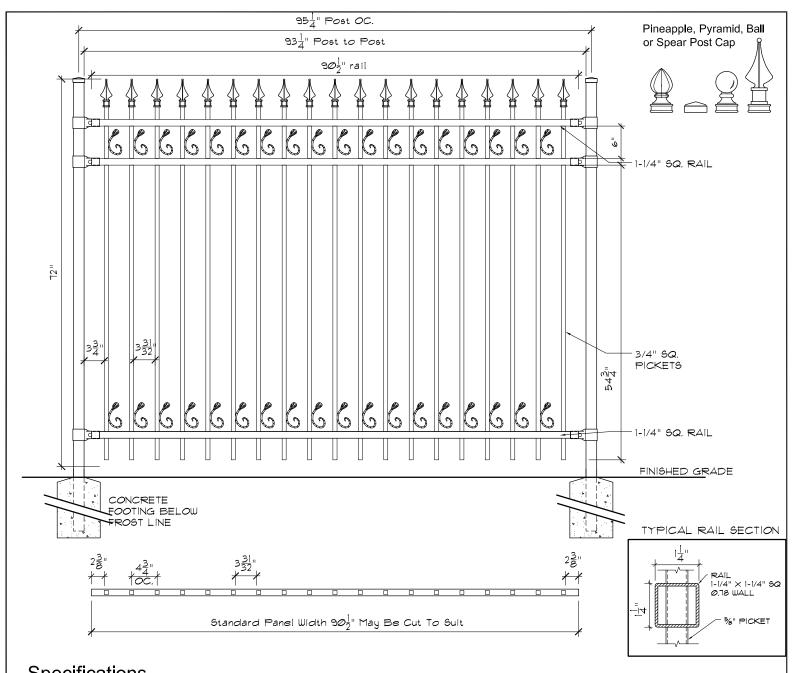
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Royalty Collection 3/4" Prince

N15.	P.D.	
DATE DRAWN: Aug 2017		DRAWING NUMBER:
DRAWN DCM	12803	

DESIGN:

RC-12 REV 1- A



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Royalty Collection
3/4" Prince

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X.X" ±0.25"
FRACTIONAL +1/16"

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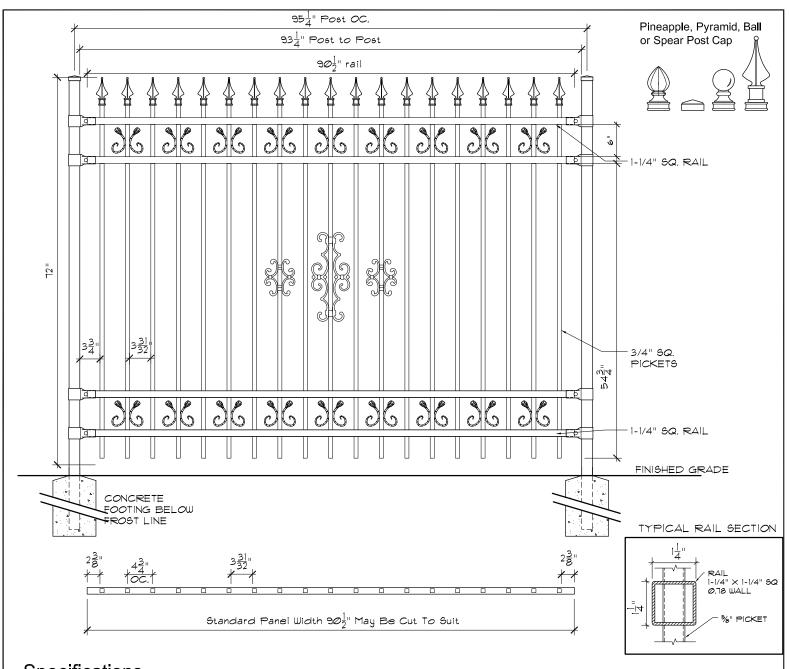
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DATE DRAWN: Aug 2017 NO: 12sc4

DRAWN DCM

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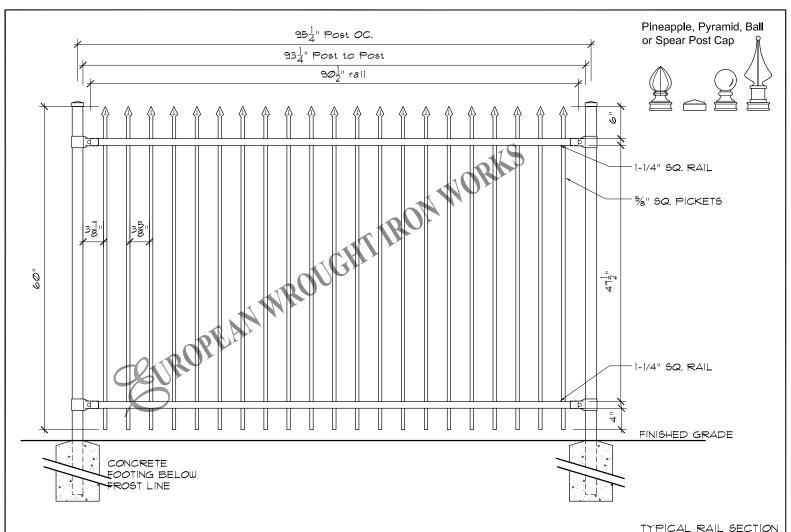
Royalty Collection
3/4" Prince w. Center Scroll

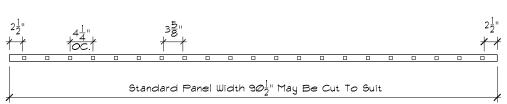
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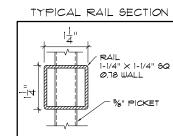
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DRAWN BY:	DCM		12805		RC-12	1-	А







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Royalty Collection

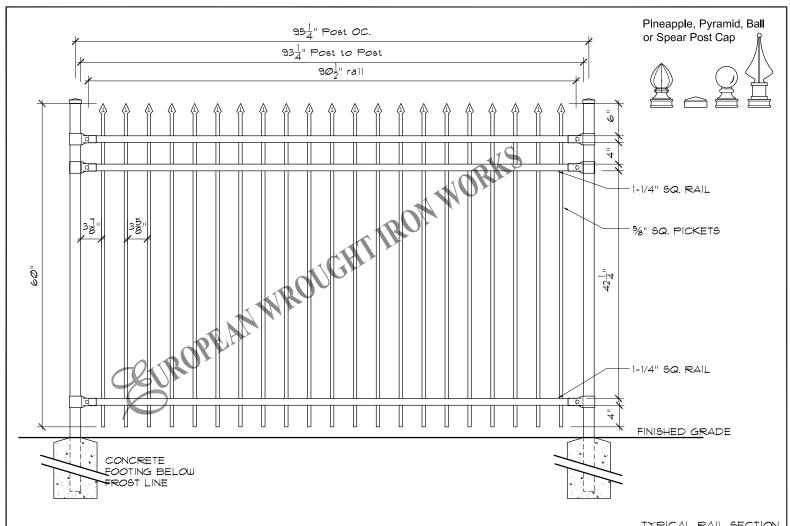
**Princess** 

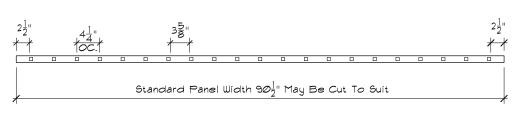
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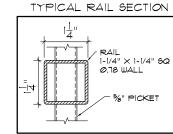
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# **Specifications**

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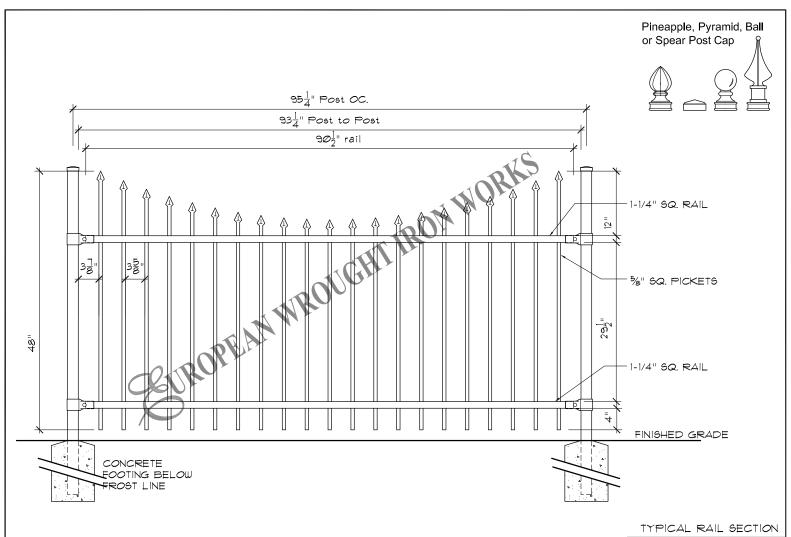
COLOURS: Standard - High Gloss Black

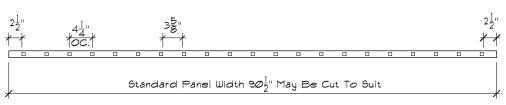
Optional Colours - Brown, Forest Green & Matt Black

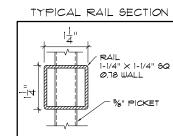
Custom Colours Available Upon Request.

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3. These drawings are not to be used for construction unless noted below as "Issued for Construction"	Royalty Collection	SCALE: NTS.	DESIGN: P.D.	FINISH: Custom	
4. All work to be carried out in conformance with the Code and Bylaws of the authorities having jurisdiction. 5. The Designer of these plans and specifications gives no warranty or representation to any party about the constructability of the item	Princess with Dbl. Top Rail	DRAWN DCM	SHEET 3a	NUMBER: RC-03a	REV 1-

DCM







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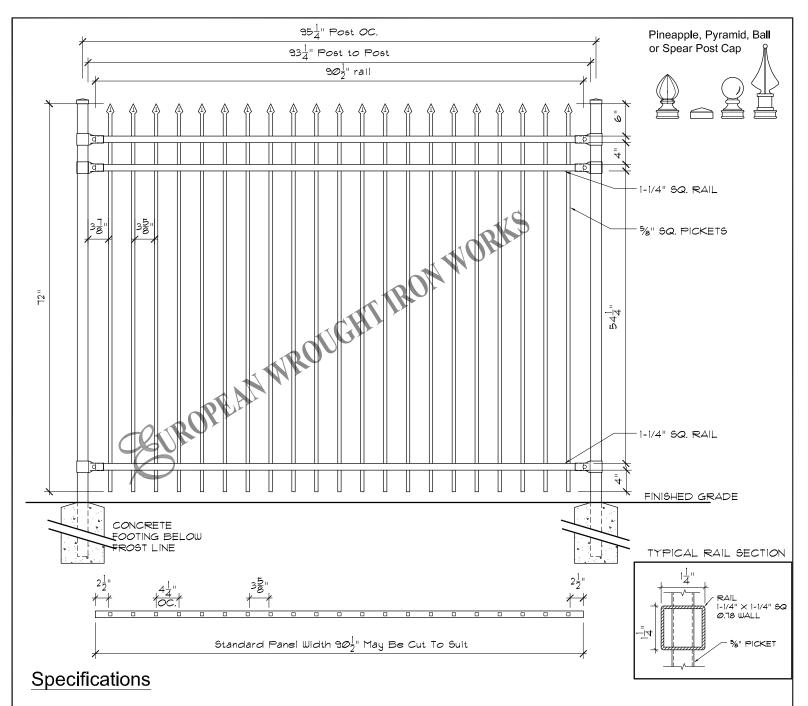


Royalty Collection
Princess with Scallop Top

TOLERANCES
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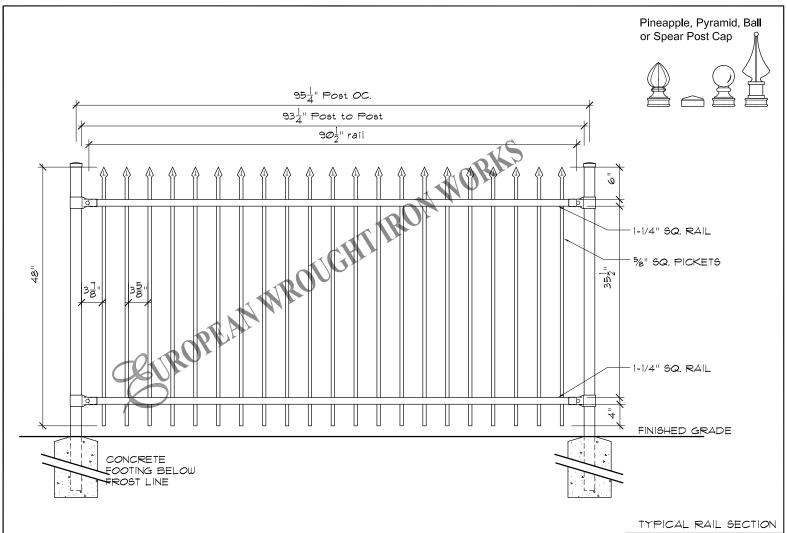
Royalty Collection
Princess with Dbl. Top Rail

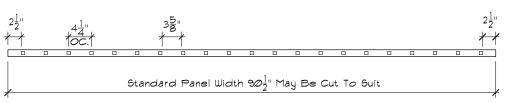
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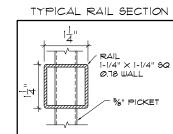
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ATE RAWN:	June 2015	SHEET NO:		DRAWING NUMBER:	DC 025	REV 1	۸
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Royalty Collection
Princess with Scallop Top

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X,X\* ±0,05"
X,X\* ±0,25"
FRACTIONAL ±1/16"
ANGULAR ±1°

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DATE DRAWN: June 2015 SHEET NO: 3b

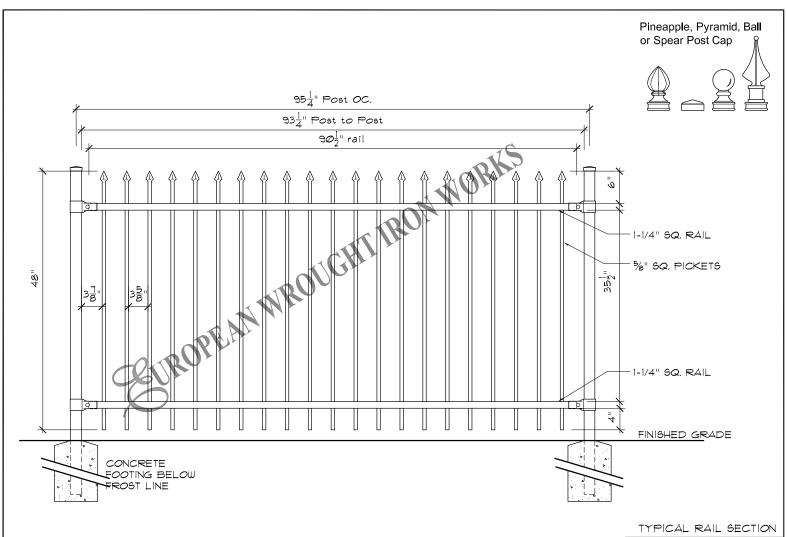
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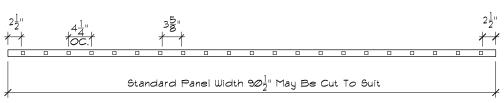
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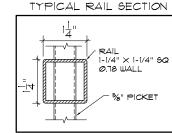
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NUMBER: RC-03e

REV
1-

Α







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating Electrostatically Applied**

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" (2466mm) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

15 Gauge Stamp Forged Factory Finish. As Above FITTINGS:

WELDS: Stainless Steel

TOLERANCES

INCHES
UNLESS OTHERWISE NOTED

DCM

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

**AVAILABLE PANEL HEIGHTS:** 48" (1219mm) ( plus cap if applicable) 60" (1524mm) 72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

COLOURS: Standard - High Gloss Black

DO NOT

MODIFY OR

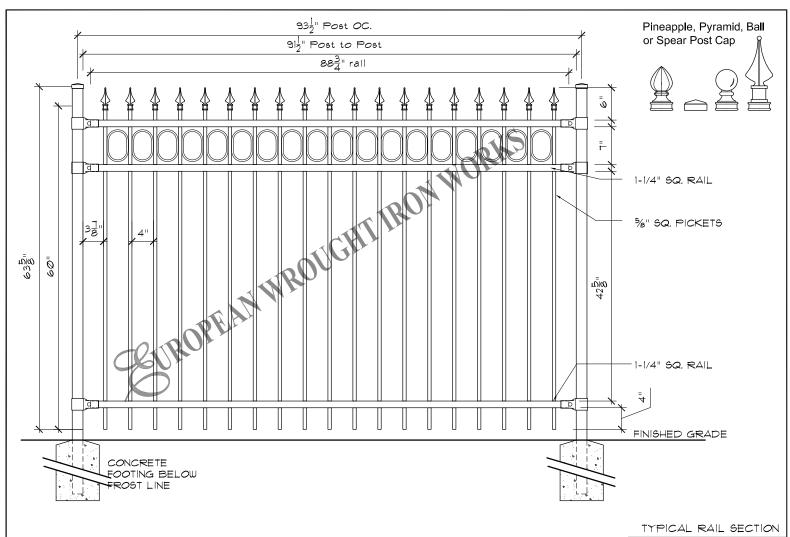
Optional Colours - Brown, Forest Green & Matt Black

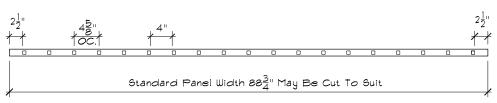
Custom Colours Available Upon Request.

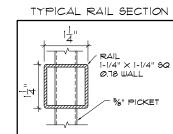
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X.X" ±0.25" FRACTIONAL ±1/16" ANGULAR ±1°	PROJECT TITLE:			
NTS.	DESIGN: P.D.	FINISH: Custom		
DATE DRAWN: June 2015	SHEET NO:	DRAWING NUMBER: DC 02 -	REV 4	_
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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 88-3/4" ( 2254m )

AVAILABLE PANEL HEIGHTS: 48" ( 1219mm ) (plus cap if applicable) 60" ( 1524mm )

72" (1828mm)

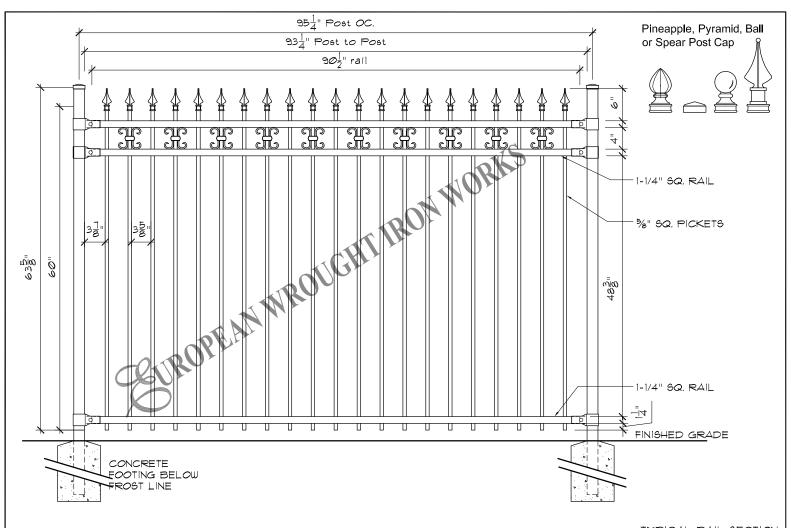
NOTE: Tamper Proof Nut Available For Brackets

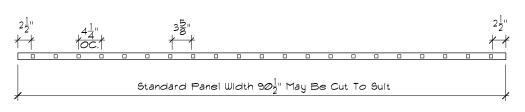
COLOURS: Standard - High Gloss Black

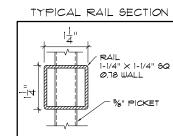
Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" (2466mm) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

AVAILABLE PANEL HEIGHTS: 48" (1219mm) (plus cap if applicable) 60" (1524mm)

72" (1828mm)

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

Tamper Proof Nut Available For Brackets

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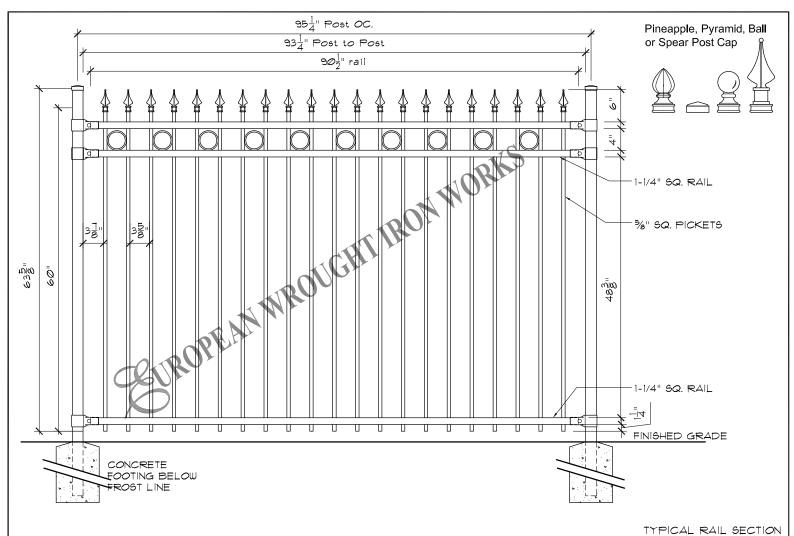
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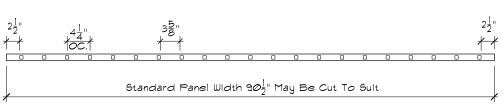
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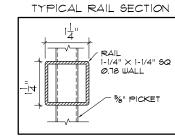
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ATE RAWN:	June 2015	SHEET NO:		DRAWING NUMBER:	DC 04!	REV 1	٨
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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating Electrostatically Applied**

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge RAILS:

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" (2324m)

**AVAILABLE PANEL HEIGHTS:** 48" ( 1219mm ) ( plus cap if applicable) 60" (1524mm)

72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

Standard - High Gloss Black COLOURS:

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.



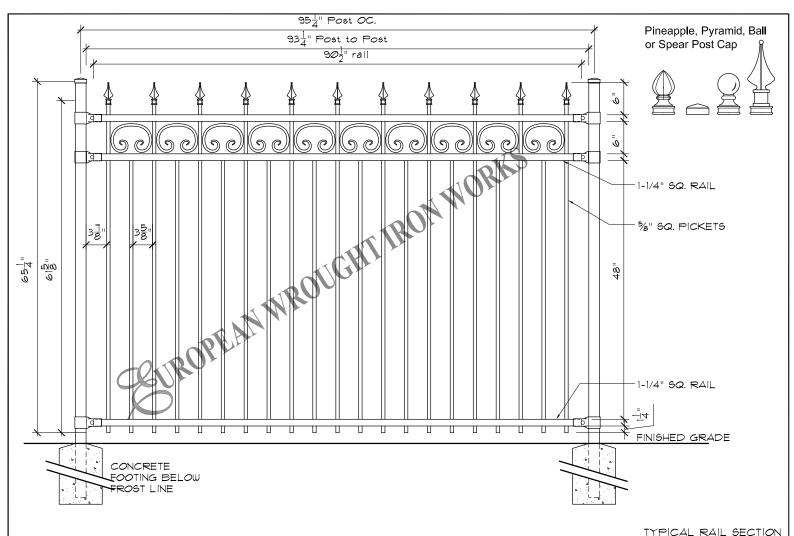
**Royalty Collection** Prince Custom with Alt. Circle

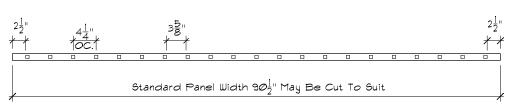
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FRACTIONAL ±1/16"	

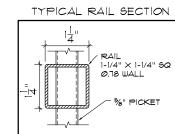
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ANGULAR ±1 June 2020 SHEET Α 1-4k(i) RC-04k(i) DCM







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" (2466mm) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

AVAILABLE PANEL HEIGHTS: 48" (1219mm )
( plus cap if applicable) 60" (1524mm )
72" (1828mm )

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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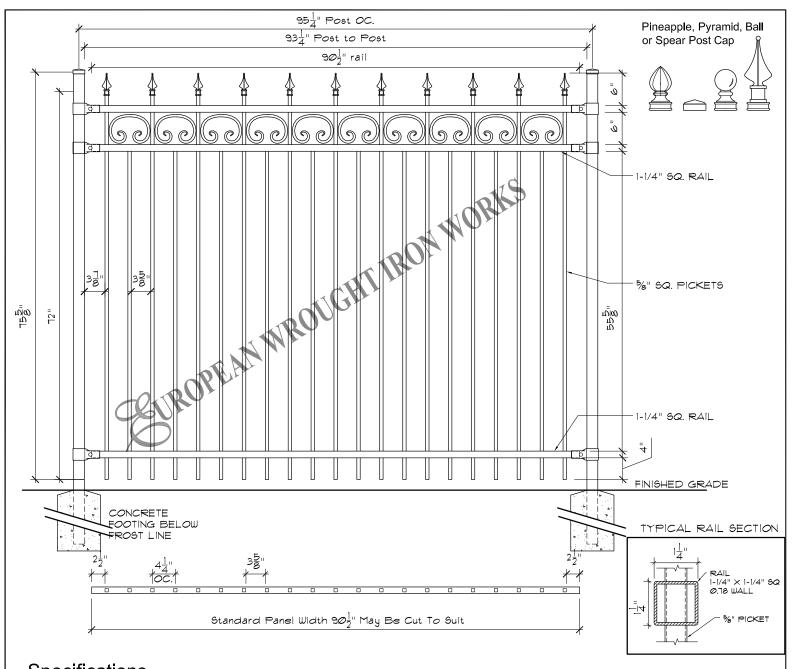
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TITLE:

Royalty Collection

Prince Custom with Scroll (Q)

1. The Construction of the Construction o



POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

AVAILABLE PANEL HEIGHTS: 48" ( 1219mm ) 60" ( 1524mm ) 72" ( 1828mm )

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

e following note shall apply to all drawings and sociated documents:

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Prince Custom with Scroll (R)

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X.XY ±0.25"
FRACTIONAL ±1/16"
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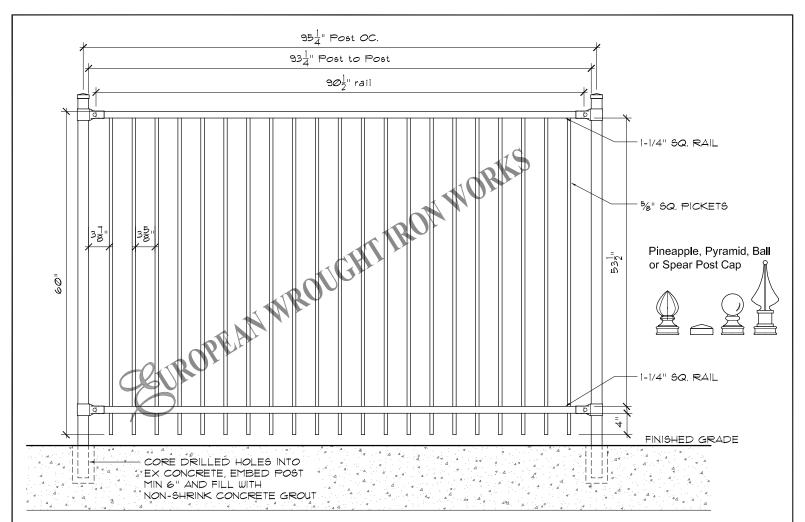
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DRAWN: DCM

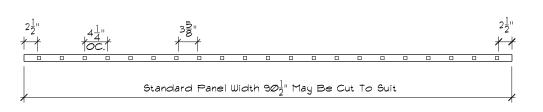
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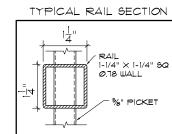
DESIGN: P.D. FINISH: Custom

PRAWING NUMBER: RC-04r

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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

AVAILABLE PANEL HEIGHTS: 48" ( 1219mm ) (plus cap if applicable) 60" ( 1524mm )

72" ( 1828mm )

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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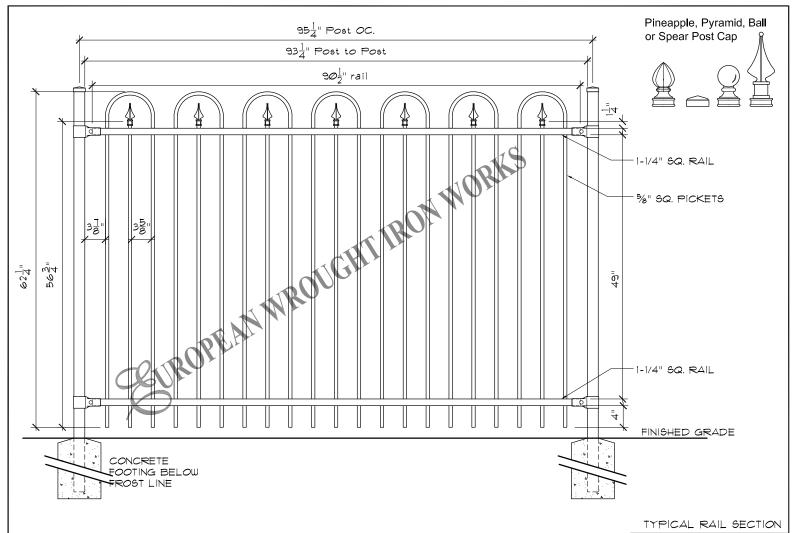
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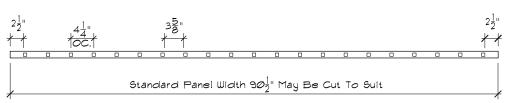
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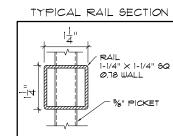
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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

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POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

AVAILABLE PANEL HEIGHTS: 48" (1219mm )
( plus cap if applicable) 60" (1524mm )
72" (1828mm )

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

e following note shall apply to all drawings and sociated documents:

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the authorities having jurisdiction.

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X.XY ±0.25"
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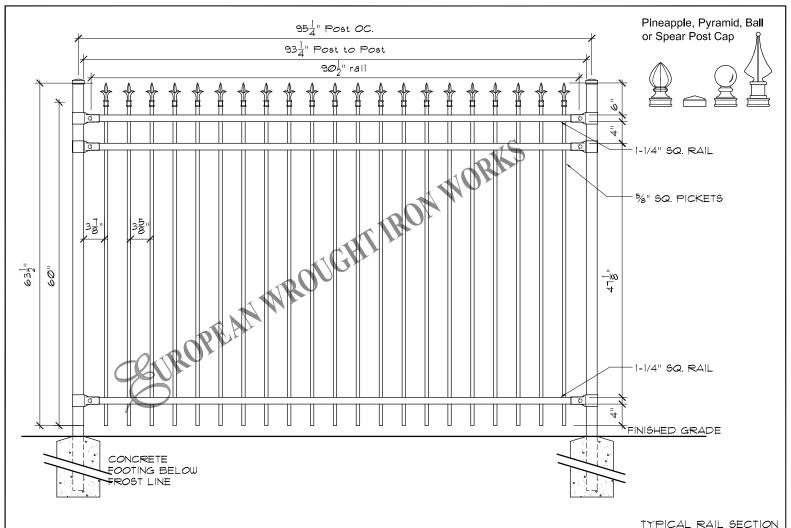
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DATE DRAWN: June 2015 SHEET NO:
DRAWN DCM

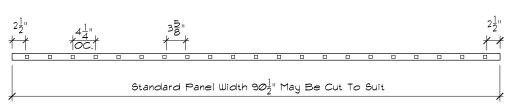
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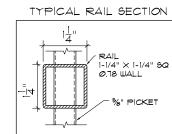
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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating Electrostatically Applied**

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" (2466mm) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

15 Gauge Stamp Forged Factory Finish. As Above FITTINGS:

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" (2324m)

**AVAILABLE PANEL HEIGHTS:** 48" (1219mm) ( plus cap if applicable) 60" (1524mm)

Tamper Proof Nut Available For Brackets NOTE:

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

72" (1828mm)

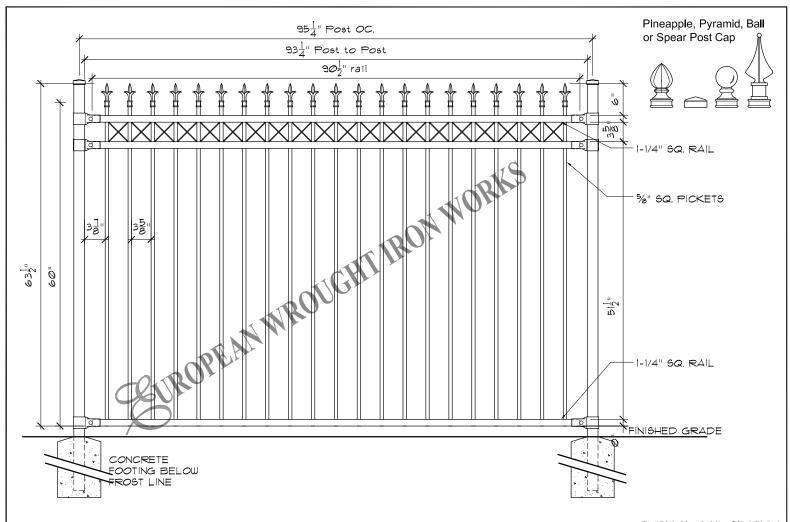
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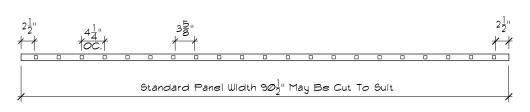
**Royalty Collection** Emperor with Dbl. Top Rail

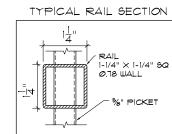
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X.XX\* ±0.05"
X.X\* ±0.25"
FRACTIONAL ±1/16"
ANGULAR ±1°

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NTS. P.D. June 2015 SHEET Α RC-08a 1-DRAWN 8a DCM







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

AVAILABLE PANEL HEIGHTS: 48" ( 1219mm ) 60" ( 1524mm ) 72" ( 1828mm )

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

Information subject to change without notice

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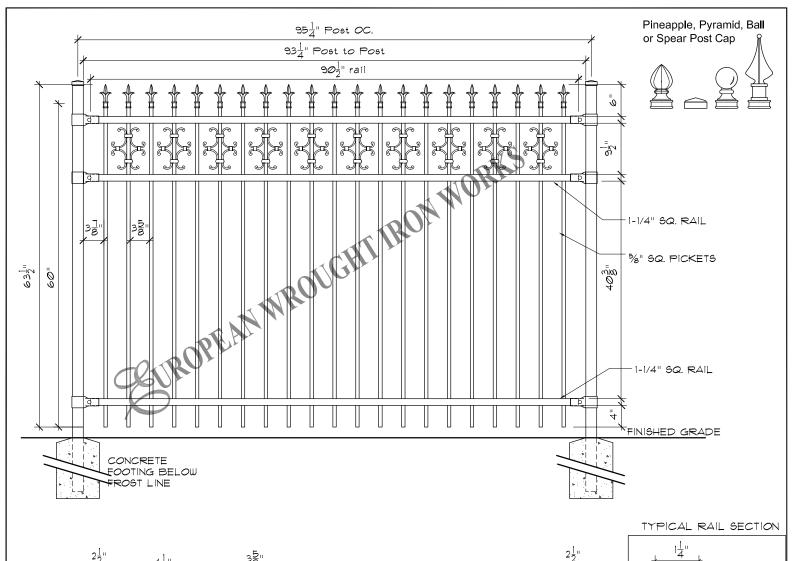
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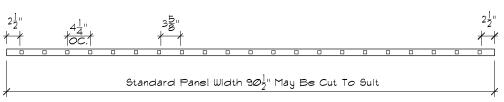
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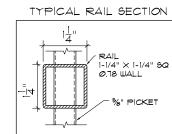
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SCALE:	NTS.	DESIGN:	P.D.	FINISH:	Custom		
DATE DRAWN:	June 2015	SHEET NO:		DRAWING NUMBER:	DC 00h	REV 1	_
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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating Electrostatically Applied**

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge RAILS:

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

**AVAILABLE PANEL HEIGHTS:** 48" ( 1219mm ) ( plus cap if applicable) 60" (1524mm)

Tamper Proof Nut Available For Brackets NOTE:

Standard - High Gloss Black COLOURS:

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

72" (1828mm)

Information subject to change without notice

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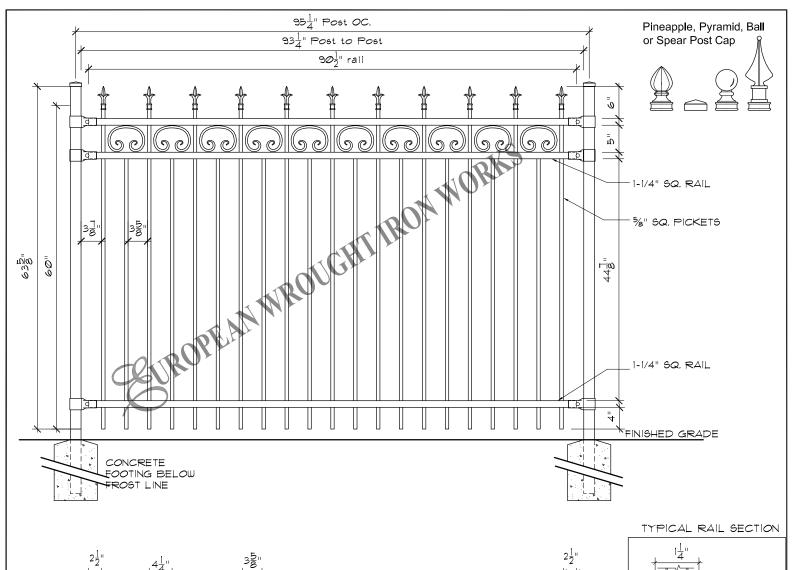
**Royalty Collection** 

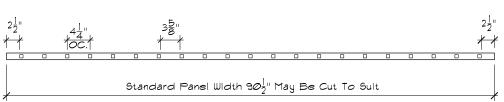
Emperor Custom with Casting

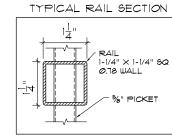
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DO NOT MODIFY OR SCALE DRAWING PROJECT TITLE:

NTS. P.D. SHEET June 2015 RC-08c 8c DCM







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

AVAILABLE PANEL HEIGHTS: 48" ( 1219mm ) (plus cap if applicable) 60" ( 1524mm )

72" ( 1828mm )

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

Information subject to change without notice

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All work to be carried out in conformance with the Code and Rylaws of



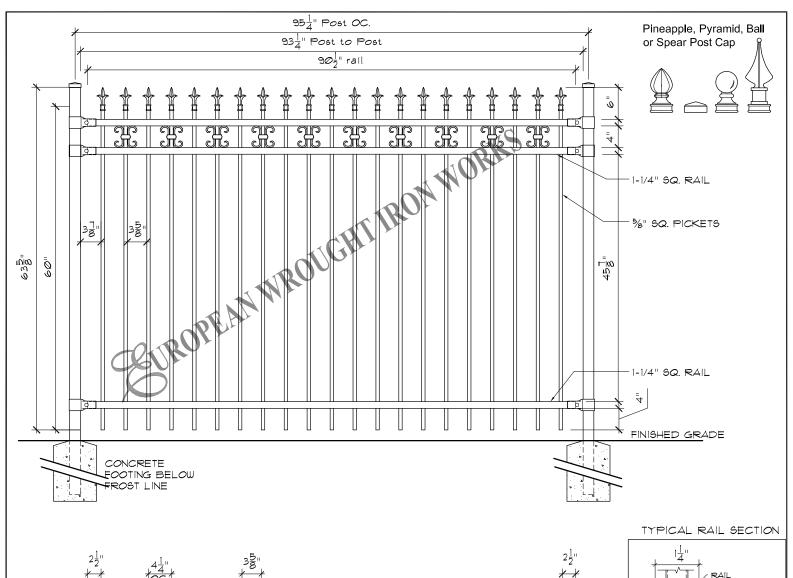
Royalty Collection
Emperor Custom with Scroll

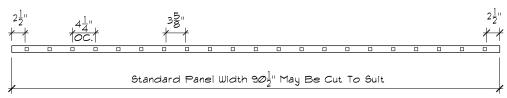
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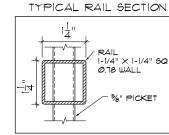
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ATE RAWN:	June 2015	SHEET NO:		DRAWING NUMBER:	DC 004	REV 1	۸
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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" (2466mm) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

AVAILABLE PANEL HEIGHTS: 48" ( 1219mm ) (plus cap if applicable) 60" ( 1524mm )

72" ( 1828mm )

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

Information subject to change without notice

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Emperor Custom

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FRACTIONAL ±1/16"
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ANGULAR ±1"

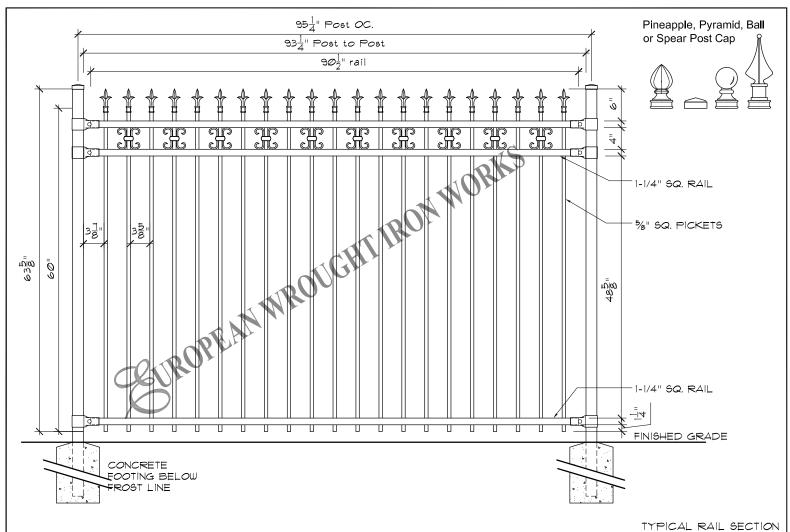
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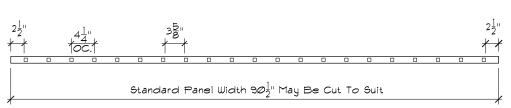
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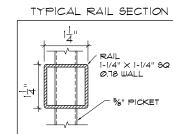
BRY: DCM

DESIGN: P.D. FINISH: Custom

PRAWING NUMBER: RC-08e T- A







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating Electrostatically Applied**

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge RAILS:

5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge PICKETS:

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

**AVAILABLE PANEL HEIGHTS:** 48" (1219mm) ( plus cap if applicable) 60" (1524mm)

72" ( 1828mm )

Tamper Proof Nut Available For Brackets NOTE:

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

TOLERANCES TOLERANCES
INCHES
UNLESS OTHERWISE NOTED
X.XXX\* ±0.005"
X.XX\* ±0.05"
X.X\* ±0.25"
FRACTIONAL ±1/16"
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DO NOT PROJECT TITLE:

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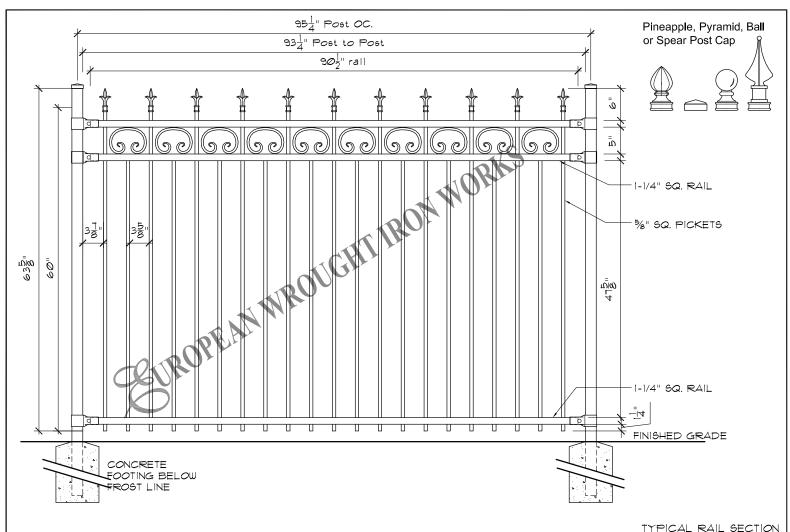
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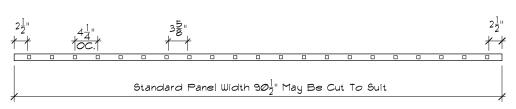
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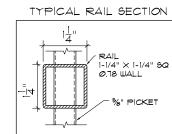
**Royalty Collection** Emperor Custom PS.

NTS. P.D. June 2015 SHEET 8f DRAWN DCM

RC-08f







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating** Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

91-1/2" ( 2324m ) STANDARD PANEL WIDTH:

**AVAILABLE PANEL HEIGHTS:** 48" ( 1219mm ) ( plus cap if applicable) 60" (1524mm) 72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

Standard - High Gloss Black COLOURS:

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

Information subject to change without notice

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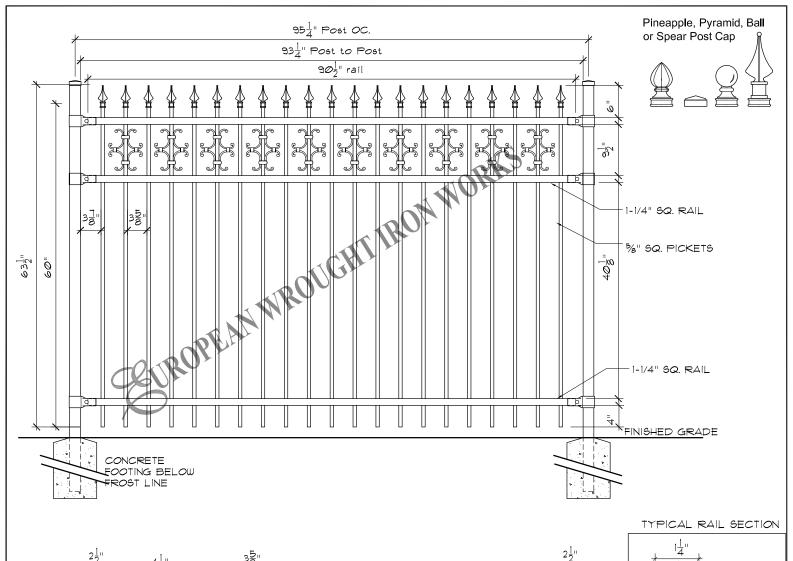
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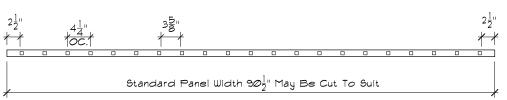
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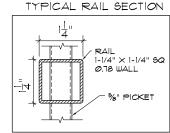
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NTS. P.D. SHEET June 2015 1-8g RC-08q DCM







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

**Chromate Conversion Coating** 

**Electrostatically Applied** 

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

2" x 2" (51mm x 51mm) 16 Gauge POSTS:

Standard Post Spacing 97-1/8" (2466mm) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

**AVAILABLE PANEL HEIGHTS:** 48" ( 1219mm ) ( plus cap if applicable) 60" (1524mm)

72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

Standard - High Gloss Black COLOURS:

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

Information subject to change without notice

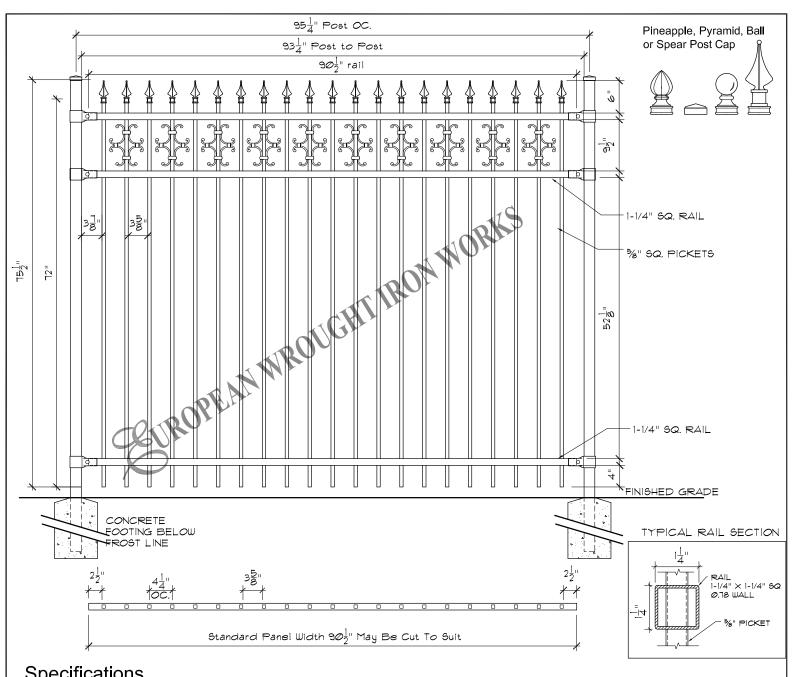


**Royalty Collection** Emperor Custom with Scrolls.

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X.XX" ±0.05"
X.X" ±0.25"
FRACTIONAL ±1/16"
ANGULAR +1°

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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating Electrostatically Applied**

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge RAILS:

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" (2324m)

**AVAILABLE PANEL HEIGHTS:** 48" (1219mm) ( plus cap if applicable) 60" (1524mm)

72" (1828mm)

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

Information subject to change without notice

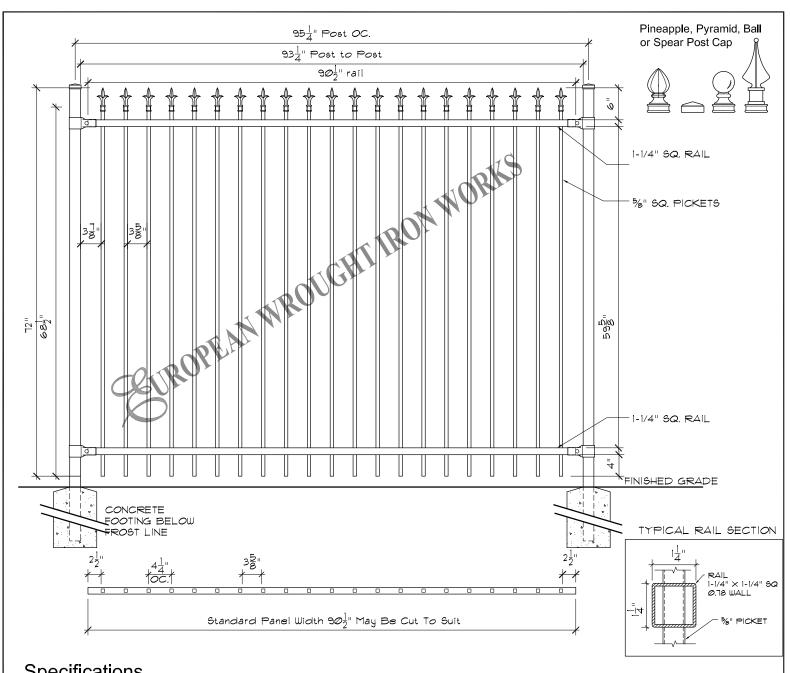


**Royalty Collection** Emperor Custom with Scrolls PS.

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X.X" ±0.25"
FRACTIONAL ±1/16"
ANGULAR ±1°

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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating Electrostatically Applied**

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge RAILS:

5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge PICKETS:

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

91-1/2" ( 2324m ) STANDARD PANEL WIDTH:

**AVAILABLE PANEL HEIGHTS:** 48" (1219mm) ( plus cap if applicable) 60" (1524mm)

72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

Standard - High Gloss Black COLOURS:

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

Information subject to change without notice

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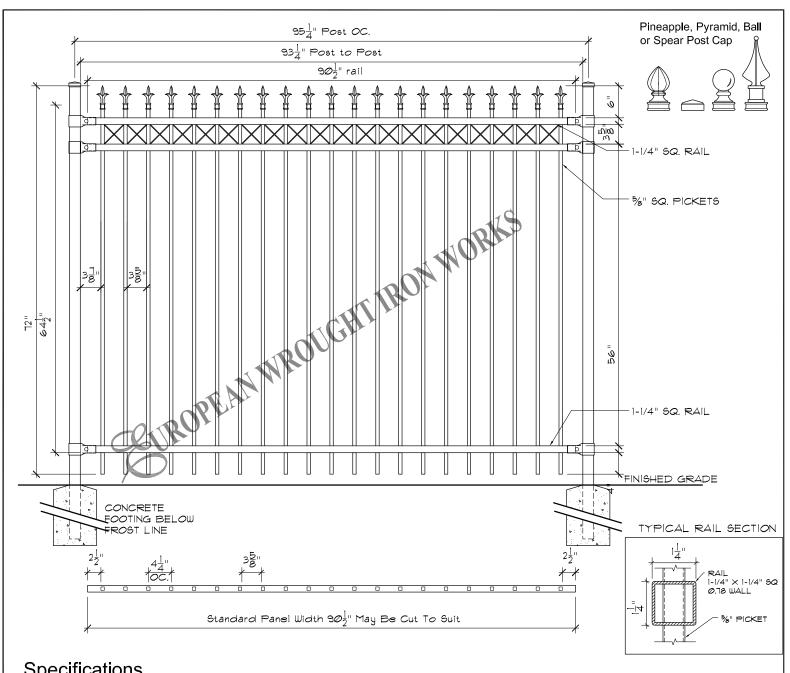
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X.XX\* ±0.05"
X.X\* ±0.25"
FRACTIONAL ±1/16"
ANGULAR ±1°

TOLERANCES

DO NOT MODIFY OR SCALE DRAWING PROJECT TITLE:

**Royalty Collection** Emperor 6ft

NTS. P.D. May 2024 SHEET 8j DRAWN RC-08q DCM



POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating Electrostatically Applied**

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" (2466mm) OC.

POST CAP: Pyramid, Ball or Spear

1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge RAILS:

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

91-1/2" ( 2324m ) STANDARD PANEL WIDTH:

**AVAILABLE PANEL HEIGHTS:** 48" (1219mm) ( plus cap if applicable) 60" (1524mm) 72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

Standard - High Gloss Black COLOURS:

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

Information subject to change without notice



**Royalty Collection** 

Emperor 6ft

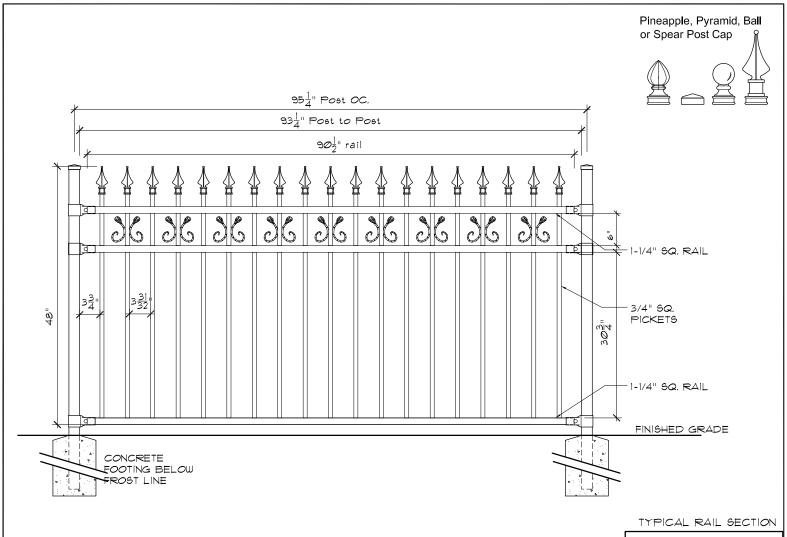
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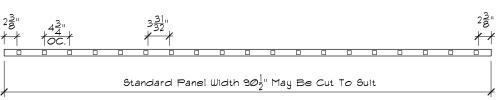
DO NOT MODIFY OR SCALE DRAWING PROJECT TITLE

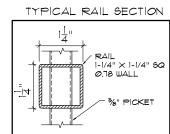
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NTS. P.D. May 2024 SHEET 8k DRAWN RC-08q DCM







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating Electrostatically Applied**

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" (2466mm) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

**AVAILABLE PANEL HEIGHTS:** 48" ( 1219mm ) ( plus cap if applicable) 60" (1524mm)

72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.



TOLERANCES
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UNLESS OTHERWISE NOTED
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X.XX\* ±0.05"
X.X\* ±0.25"
FRACTIONAL ±1/16"
ANGULAR ±1°

TOLERANCES

PROJECT TITLE:

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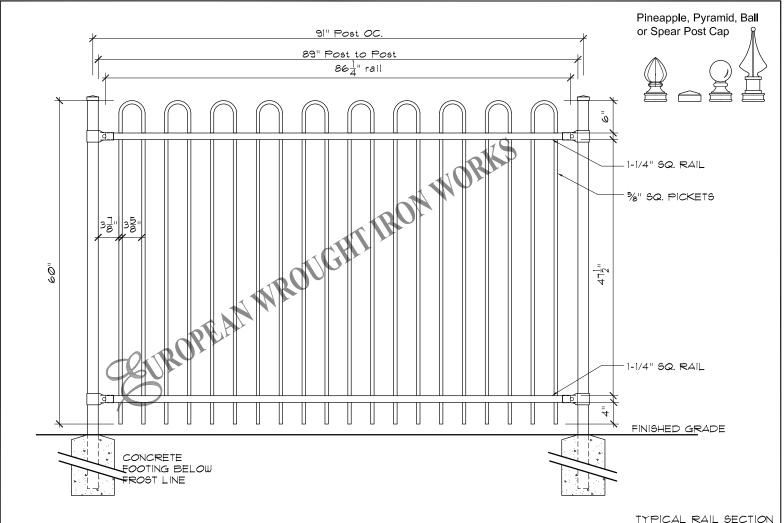
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**Royalty Collection** 3/4" Prince

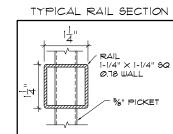
NTS. Aug 2017 SHEET 12sc1 DRAWN DCM

DRAWING NUMBER: **RC-12** 

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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating Electrostatically Applied**

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

2" x 2" (51mm x 51mm) 16 Gauge POSTS:

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge PICKETS:

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 86-1/4" (2190mm)

**AVAILABLE PANEL HEIGHTS:** 48" ( 1219mm ) (plus cap if applicable) 60" (1524mm)

72" (1828mm)

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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2.	Drawings are not to be scaled for construction. All existing site conditions and dimensions required to perform the work are to be verified and any discrepancies are to be reported to the designer & European Wrought Iron Works Ltd

WROUGHT IRON WORKS

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INCHES
UNLESS OTHERWISE NOTED
X.XXX\* ±0.005"
X.XX\* ±0.05"
X.X\* ±0.25"
FRACTIONAL ±1/16"
ANGULAR ±1°

TOLERANCES

DO NOT MODIFY OR

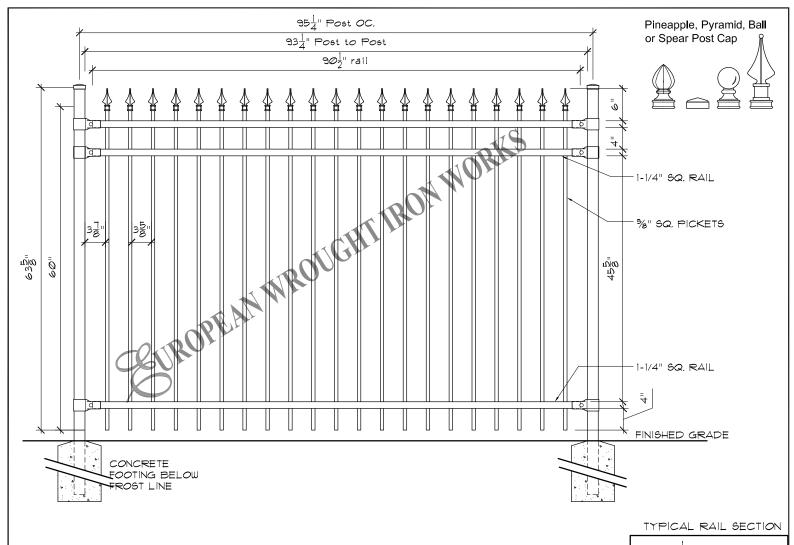
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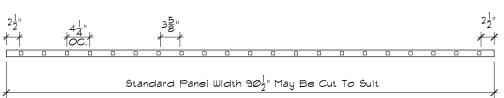
**Royalty Collection** Palace

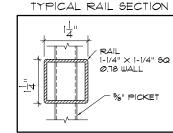
NTS. June 2015 SHEET DRAWN DCM

P.D. RC-01

Α 1-







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

AVAILABLE PANEL HEIGHTS: 48" ( 1219mm ) (plus cap if applicable) 60" ( 1524mm )

72" ( 1828mm )

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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Works Ltd.

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Royalty Collection

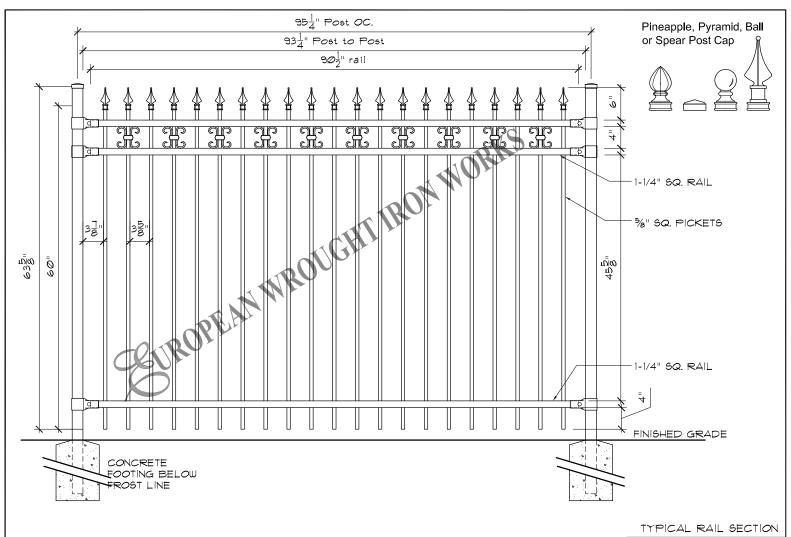
Prince with Dbl. Top Rail

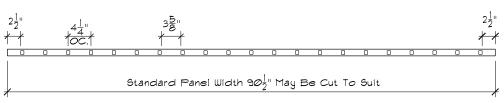
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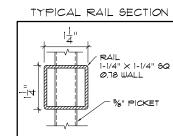
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DATE DRAWN:	June 2015	SHEET NO:		DRAWING NUMBER:	DC 04a	REV 1	٨
DRAWN BY:	DCM		4a		RC-04a	1-	А







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating Electrostatically Applied**

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" (2466mm) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" (2324m)

**AVAILABLE PANEL HEIGHTS:** 48" (1219mm) ( plus cap if applicable) 60" (1524mm)

72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

Standard - High Gloss Black COLOURS:

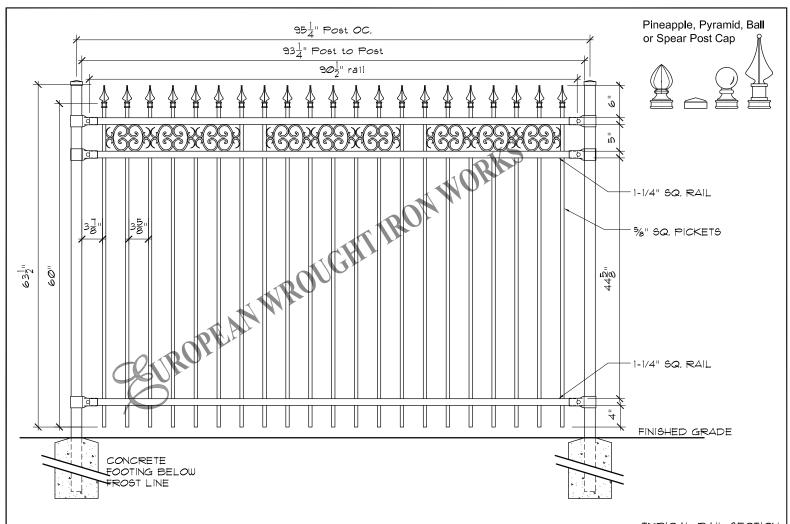
Optional Colours - Brown, Forest Green & Matt Black

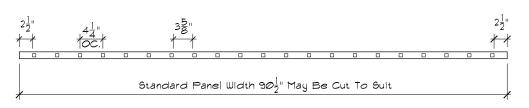
Custom Colours Available Upon Request.

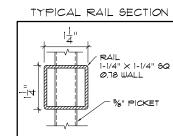
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Prince Custom

SHEET June 2015 Α 4b RC-04b 1-DRAWN DCM







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

**Chromate Conversion Coating Electrostatically Applied** 

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" (2466mm) OC.

POST CAP: Pyramid, Ball or Spear

1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge RAILS:

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

91-1/2" ( 2324m ) STANDARD PANEL WIDTH:

**AVAILABLE PANEL HEIGHTS:** 48" ( 1219mm ) ( plus cap if applicable) 60" (1524mm)

72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

Standard - High Gloss Black COLOURS:

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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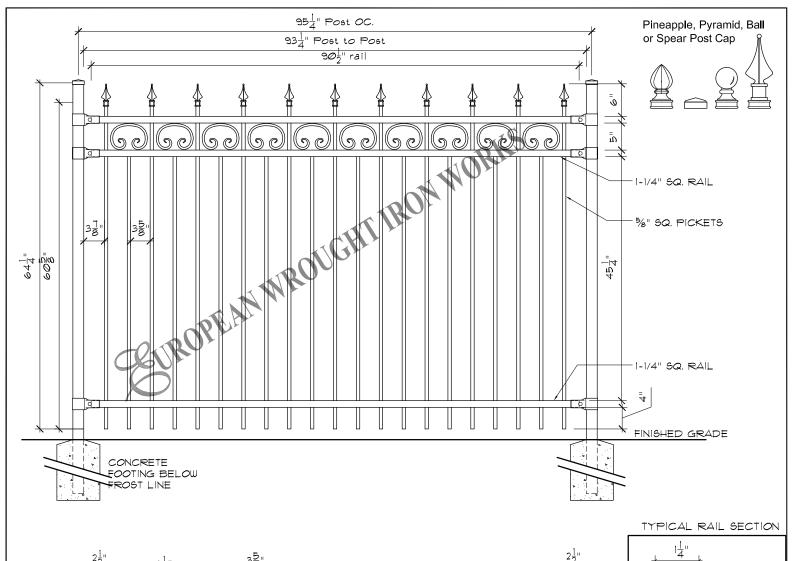


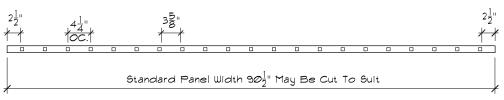
**Royalty Collection** Prince Custom with Casting

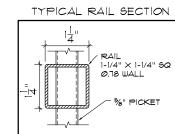
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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

AVAILABLE PANEL HEIGHTS: 48" ( 1219mm ) (plus cap if applicable) 60" ( 1524mm ) 72" ( 1828mm )

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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and dimensions required to perform the work are to be welfled and any discrepancies are to be reported to the designer & European Wrought Iron Works Ltd.. These drawings are not to be used for construction unless noted below at Tessed for Construction.

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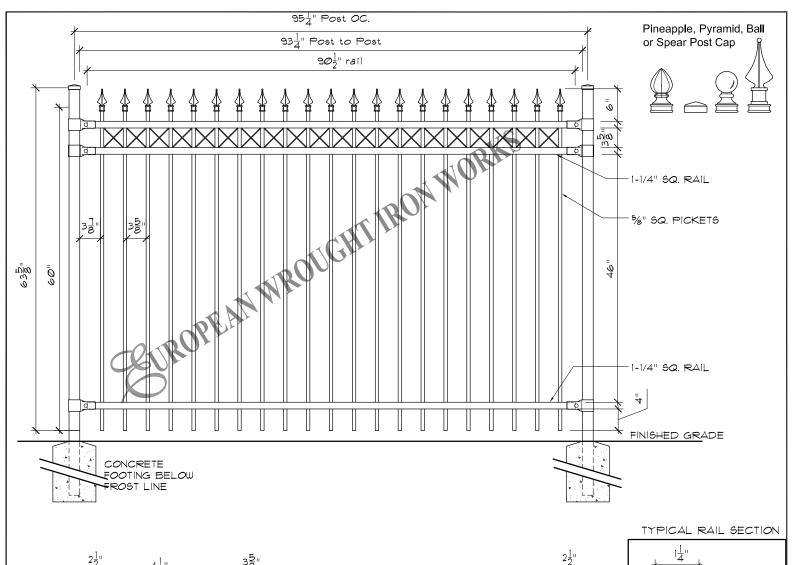
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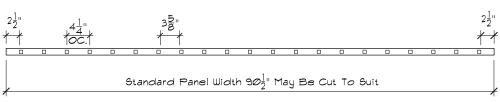
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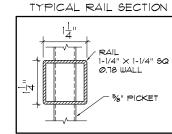
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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating** Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" (2466mm) OC.

POST CAP: Pyramid, Ball or Spear

1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge RAILS:

5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge PICKETS:

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" (2324m)

**AVAILABLE PANEL HEIGHTS:** 48" (1219mm) ( plus cap if applicable) 60" (1524mm)

72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

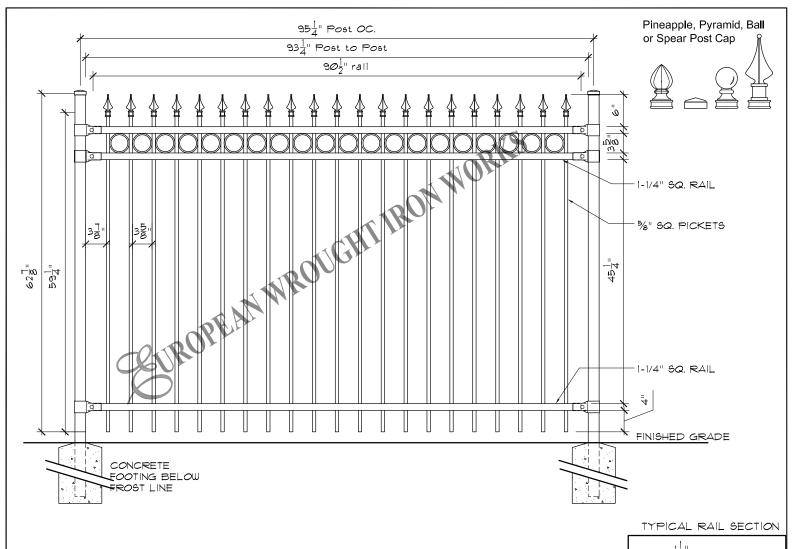
COLOURS: Standard - High Gloss Black

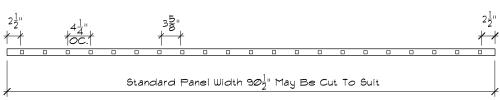
Optional Colours - Brown, Forest Green & Matt Black

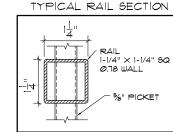
Custom Colours Available Upon Request.

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Works Ltd  3. These drawings are not to be used for construction unless noted below as "Issued for Construction"	11166	SCALE: NTS.	DESIGN: P.D.	FINISH: Custom		
4. All work to be carried out in conformance with the Code and Bylaws of		DATE June 2015	SHEET	DRAWING	REV	

4f Α RC-04f 1-Prince Custom with Cross DRAWN DCM







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

**Chromate Conversion Coating Electrostatically Applied** 

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" (2466mm) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

15 Gauge Stamp Forged Factory Finish. As Above FITTINGS:

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

**AVAILABLE PANEL HEIGHTS:** 48" ( 1219mm ) ( plus cap if applicable) 60" (1524mm) 72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

Standard - High Gloss Black COLOURS:

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.



**Royalty Collection** Prince Custom with Circle

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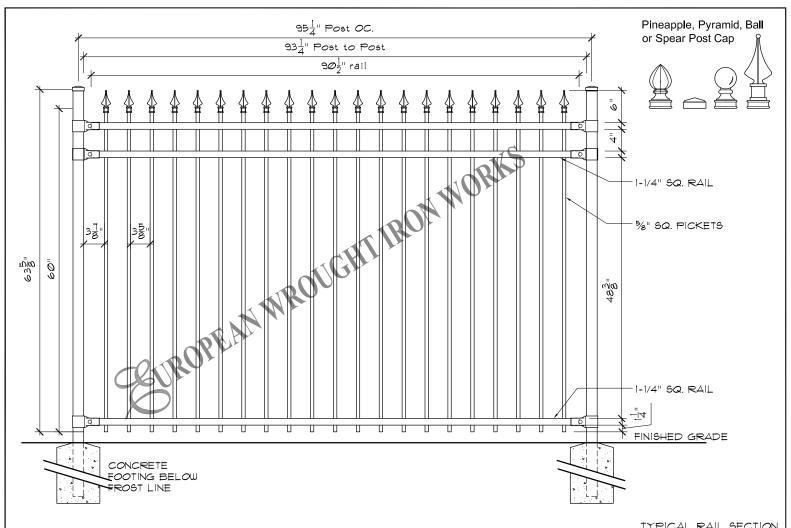
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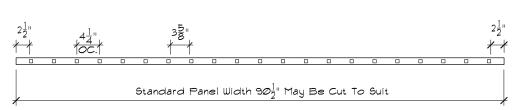
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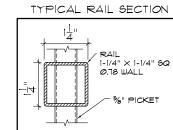
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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

**Chromate Conversion Coating Electrostatically Applied** 

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" (2466mm) OC.

POST CAP: Pyramid, Ball or Spear

1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge RAILS:

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

15 Gauge Stamp Forged Factory Finish. As Above FITTINGS:

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

**AVAILABLE PANEL HEIGHTS:** 48" ( 1219mm ) ( plus cap if applicable) 60" (1524mm) 72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

Standard - High Gloss Black COLOURS:

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.



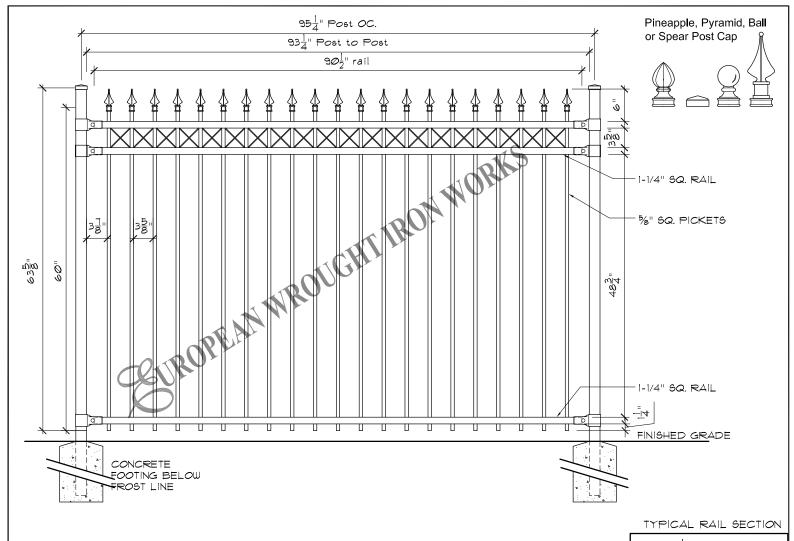
**Royalty Collection** Prince with Dbl. Top Rail PS.

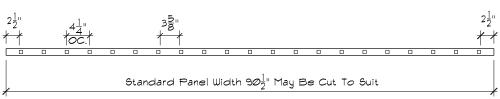
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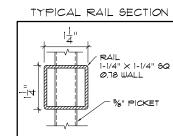
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POST, RAILS Cold Formed Steel Tubing

Interior And Exterior Galvalume Coating & PICKETS:

> **Chromate Conversion Coating Electrostatically Applied**

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

2" x 2" (51mm x 51mm) 16 Gauge POSTS:

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge RAILS:

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

91-1/2" ( 2324m ) STANDARD PANEL WIDTH:

**AVAILABLE PANEL HEIGHTS:** 48" ( 1219mm ) ( plus cap if applicable) 60" (1524mm) 72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

Standard - High Gloss Black COLOURS:

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.



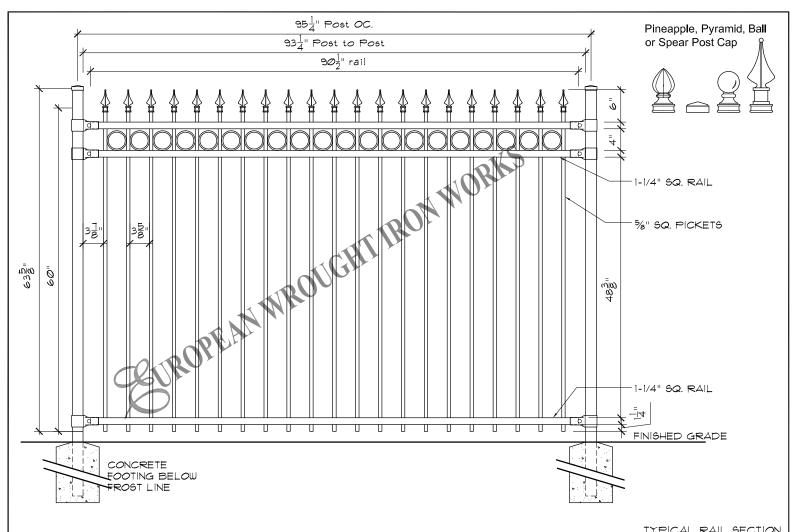
**Royalty Collection** Prince Custom with Cross PS.

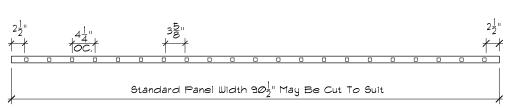
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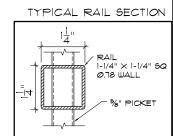
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## **Specifications**

POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

AVAILABLE PANEL HEIGHTS: 48" (1219mm) (plus cap if applicable) 60" (1524mm)

72" ( 1828mm )

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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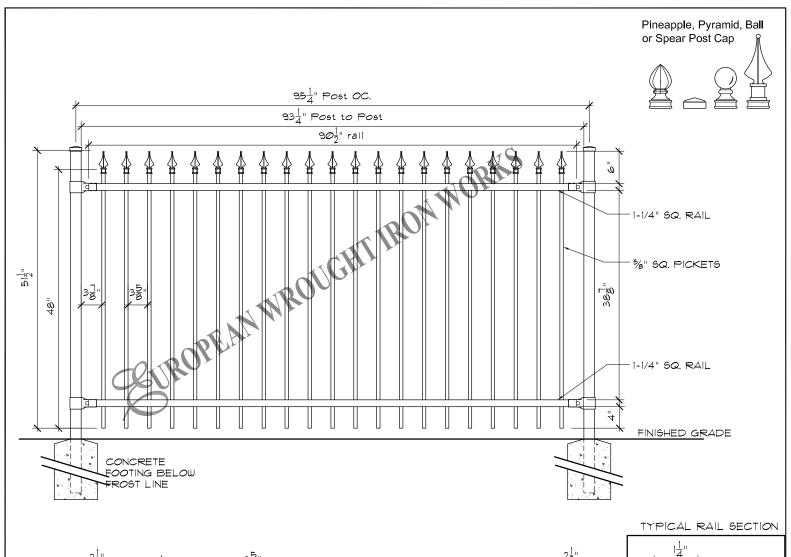
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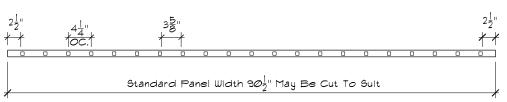
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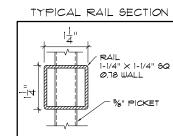
Prince Custom with Alt. Circle

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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

AVAILABLE PANEL HEIGHTS: 48" ( 1219mm ) ( plus cap if applicable) 60" ( 1524mm )

72" ( 1828mm )

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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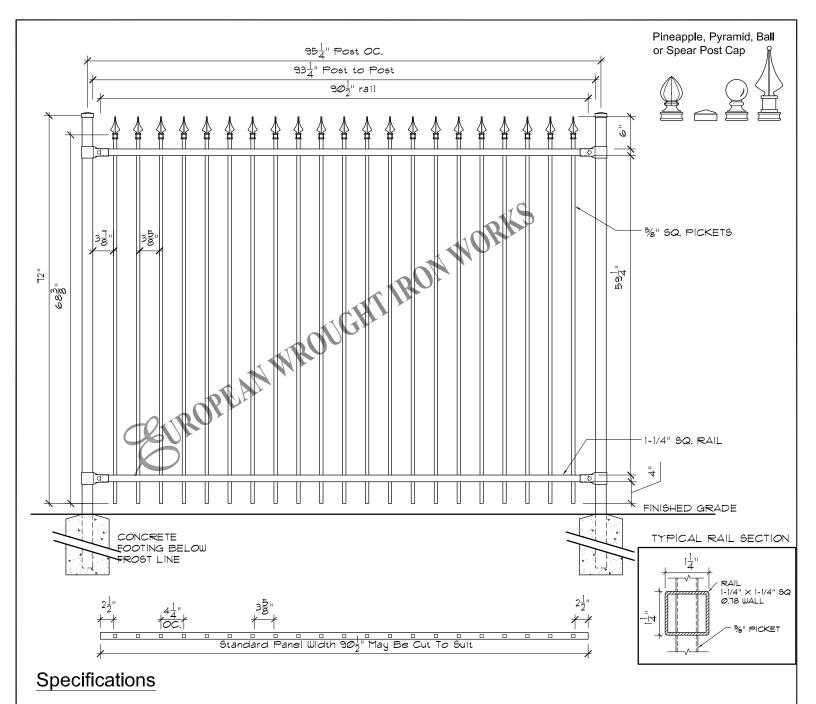
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Α

Royalty Collection

Prince

CALE:	NTS.	DESIGN:	P.D.	FINISH: Custom		
ATE PRAWN:	June 2015	SHEET NO:		DRAWING NUMBER: DC 0.41	REV 1	
RAWN Y:	DCM		4	RC-04L	1-	



POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating Electrostatically Applied**

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge RAILS:

5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge PICKETS:

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

91-1/2" ( 2324m ) STANDARD PANEL WIDTH:

**AVAILABLE PANEL HEIGHTS:** 48" (1219mm) ( plus cap if applicable) 60" (1524mm) 72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

Standard - High Gloss Black COLOURS:

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.



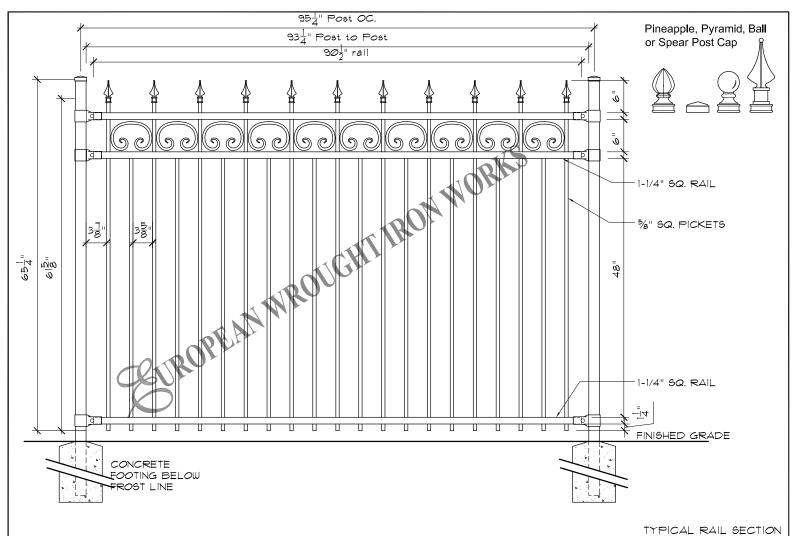
**Royalty Collection** Prince Custom with Circle PS.

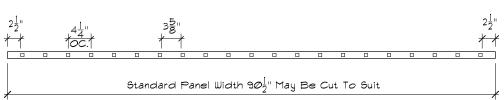
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INCHES	
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X.XX" ±0.05"	
X.X" ±0.25"	
FRACTIONAL ±1/16"	

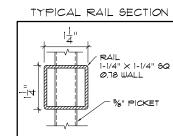
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ANGULAR ±1° P.D. June 2015 SHEET Α RC-04m 1-4m DCM







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

AVAILABLE PANEL HEIGHTS: 48" (1219mm) (plus cap if applicable) 60" (1524mm)

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

72" (1828mm)

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INCHES
UNLESS OTHERWISE NOTED
X.XXX" ±0.005"
X.XX" ±0.05"
X.X" ±0.25"
FRACTIONAL ±1/16"
ANGULAR ±1°

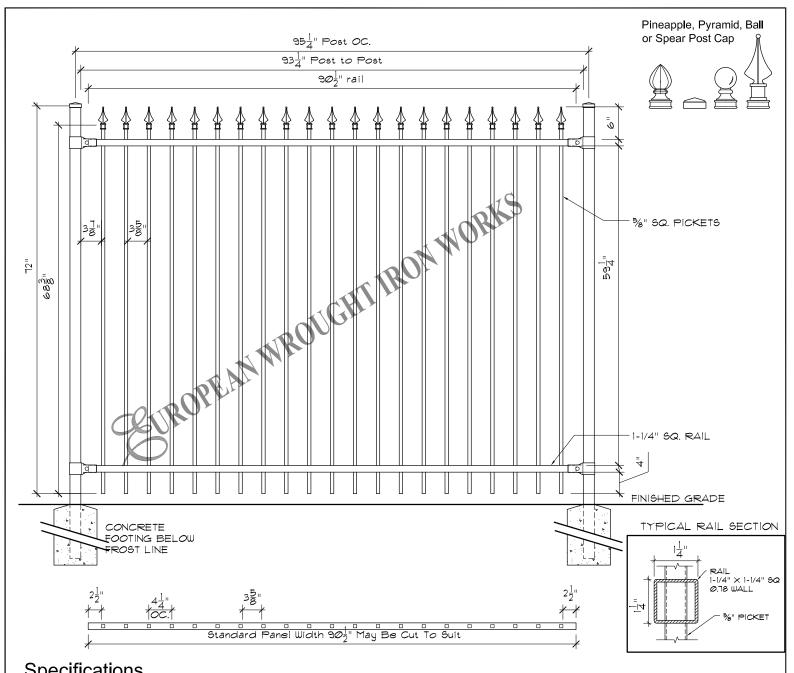
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Royalty Collection

Prince Custom with Circle PS.

	ANGULAR II	ĺ					
SCALE:	NTS.	DESIGN:	P.D.	FINISH:	Custom		
DATE DRAWN:		SHEET NO:		DRAWING NUMBER:	DC 045	REV 1	_
DRAWN BY:	DCM		411		RC-0411	-	, 1



POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating** Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

91-1/2" ( 2324m ) STANDARD PANEL WIDTH:

**AVAILABLE PANEL HEIGHTS:** 48" ( 1219mm ) ( plus cap if applicable) 60" (1524mm) 72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

Standard - High Gloss Black COLOURS:

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

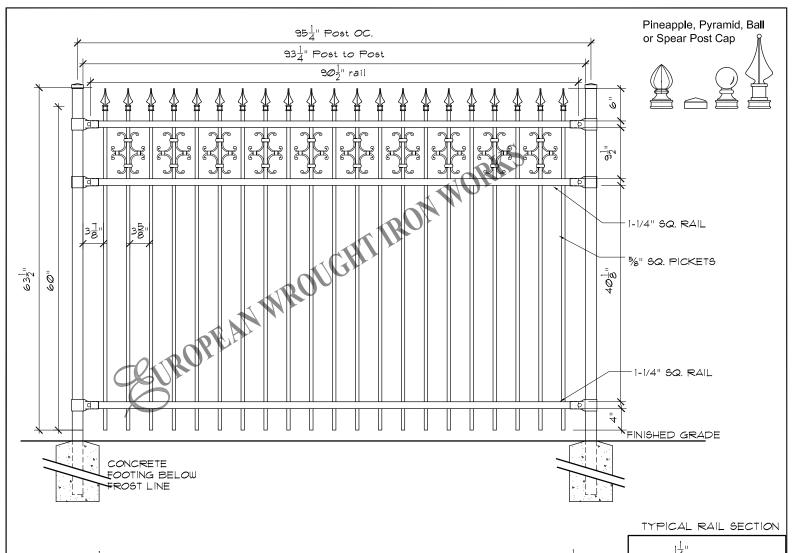


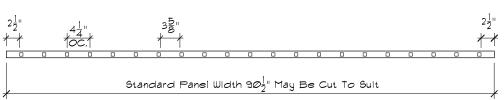
**Royalty Collection** Prince Custom with Circle PS.

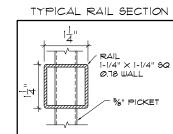
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DO NOT
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SCALE DRAWING
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ANGULAR ±1°				
SCALE: NTS.	DESIGN: P.D.	FINISH: Custom		
DATE DRAWN: June 2015		DRAWING NUMBER: DC 0.4 a	REV 1	_
DRAWN DCM	40	RC-040	-	ıA







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

**Chromate Conversion Coating Electrostatically Applied** 

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge PICKETS:

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

91-1/2" (2324m) STANDARD PANEL WIDTH:

**AVAILABLE PANEL HEIGHTS:** 48" ( 1219mm ) ( plus cap if applicable) 60" (1524mm) 72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.



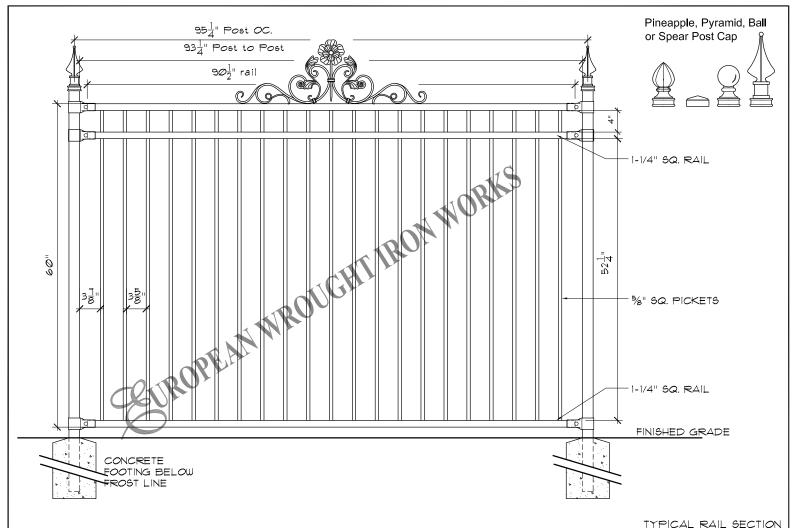
**Royalty Collection** Prince Custom with Circle PS.

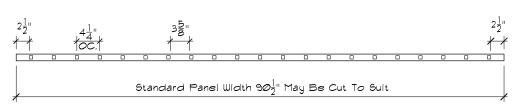
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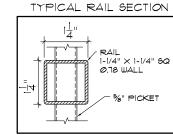
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ANGULAR ±1 P.D. SHEET June 2015 Α 1-4p RC-04p DCM







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

AVAILABLE PANEL HEIGHTS: 48" ( 1219mm ) ( plus cap if applicable) 60" ( 1524mm )

72" ( 1828mm )

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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Royalty Collection Lord Custom with Crown

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X.X" ±0.25"
FRACTIONAL ±1/16"

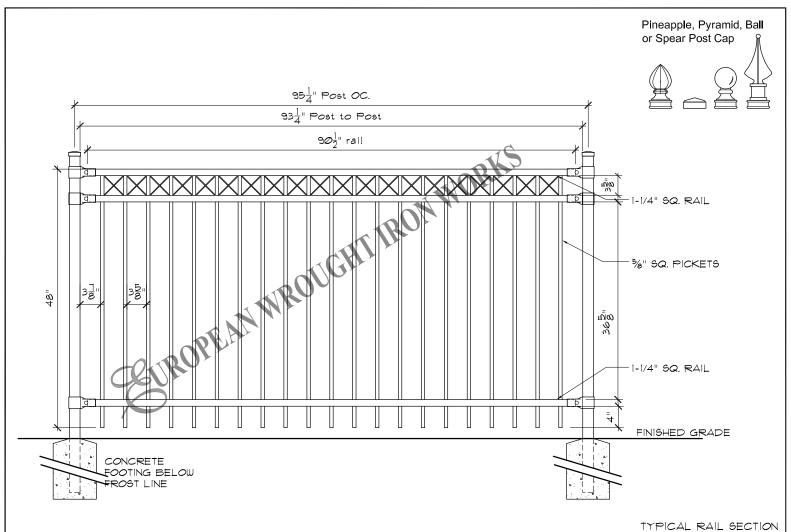
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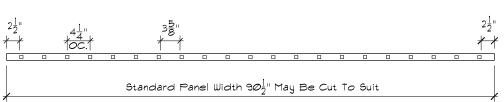
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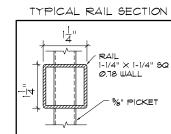
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	ANGULAR ±1°						
SCALE:	NTS.	DESIGN:	P.D.	FINISH:	Custom		
DATE DRAWN:	June 2015	SHEET NO:		DRAWING NUMBER:	DC 05:	REV 1	_
DRAWN BY:	DCM		OI		RC-05i	-	А







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

**Chromate Conversion Coating Electrostatically Applied** 

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" (2466mm) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

**AVAILABLE PANEL HEIGHTS:** 48" ( 1219mm ) ( plus cap if applicable) 60" (1524mm)

72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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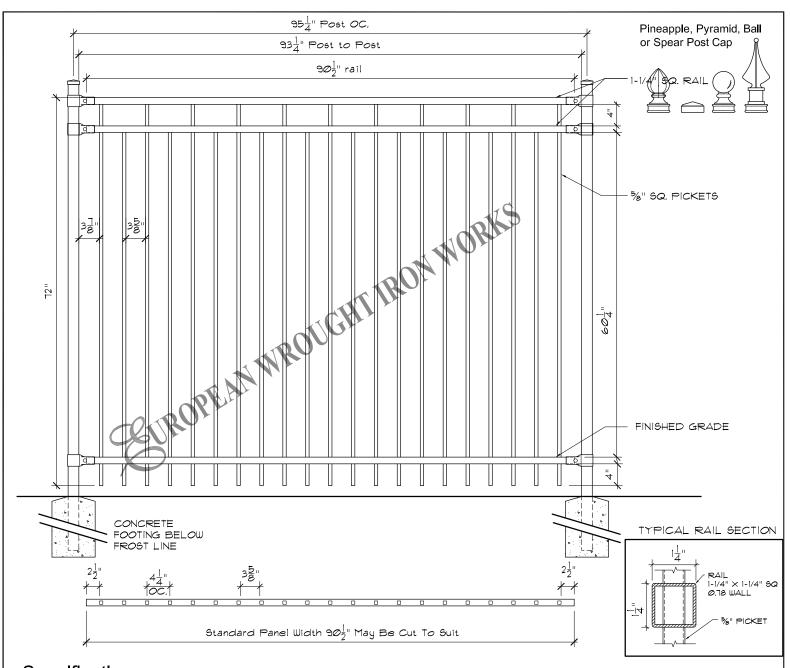
TOLERANCES
INCHES
UNLESS OTHERWISE NOTED
X,XXX\*±0,005"
X,XX\*±0,05"
X,X\*±0,05"
FRACTIONAL±1/1/6"
ANGULAR±1"

TOLERANCES

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**Royalty Collection** Lord Custom with X's

ANOGEART				
SCALE: NTS.	DESIGN: P.D.	FINISH: Custom		
		DRAWING NUMBER: DC OF:	REV 1	_
DRAWN BY: DCM	၁၂	RC-051	-	А



POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating Electrostatically Applied**

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" (2466mm) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

15 Gauge Stamp Forged Factory Finish. As Above FITTINGS:

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

**AVAILABLE PANEL HEIGHTS:** 48" (1219mm) ( plus cap if applicable) 60" (1524mm)

72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

**Royalty Collection** Lord Custom with Dbl. Top Rail III TOLERANCES
INCHES
UNLESS OTHERWISE NOTED
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XXX\* ±0.055\*
XX\* ±0.057
FRACTIONAL ±1/16\*
ANGULAR ±1\*

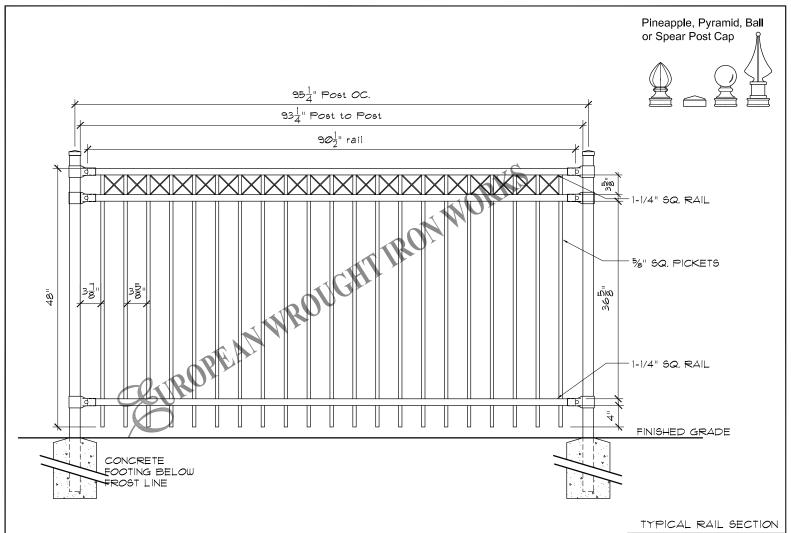
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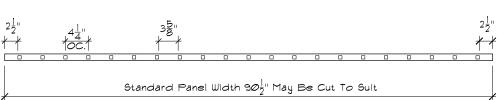
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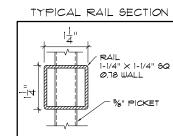
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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

**Chromate Conversion Coating** 

**Electrostatically Applied** 

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

2" x 2" (51mm x 51mm) 16 Gauge POSTS:

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

91-1/2" ( 2324m ) STANDARD PANEL WIDTH:

**AVAILABLE PANEL HEIGHTS:** 48" ( 1219mm ) ( plus cap if applicable) 60" (1524mm) 72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

Standard - High Gloss Black COLOURS: Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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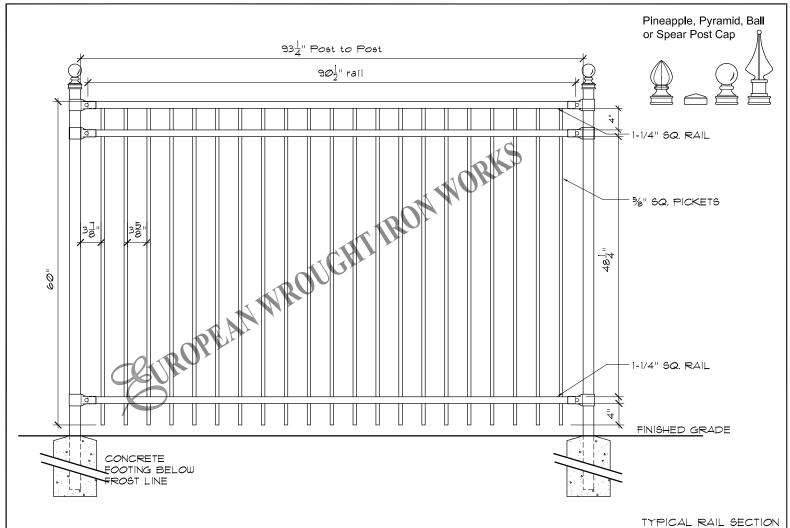
**Royalty Collection** Lord Custom with Dbl. Top Rail III

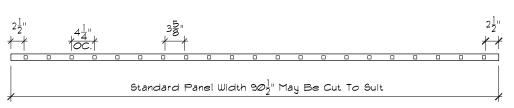
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X.XXX" ±0.005"	
X.XX" ±0.05"	
X.X" ±0.25"	
FRACTIONAL ±1/16"	

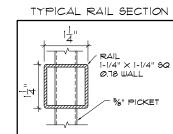
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SCALE:	NTS.	DESIGN:	P.D.	FINISH:	Custom		
DATE DRAWN:	June 2015	SHEET NO:		DRAWING NUMBER:	DC 051	REV 1	_
DRAWN BY:	DCM		<b>3</b> 1		RC-05I	1-	А







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" (2466mm) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

AVAILABLE PANEL HEIGHTS: 48" (1219mm ) (plus cap if applicable) 60" (1524mm )

72" ( 1828mm )

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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Works Ltd.

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Royalty

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the authorities howing jurisdiction.

The Designer of these plans and specifications gives no worronty or

Lord Custom M.



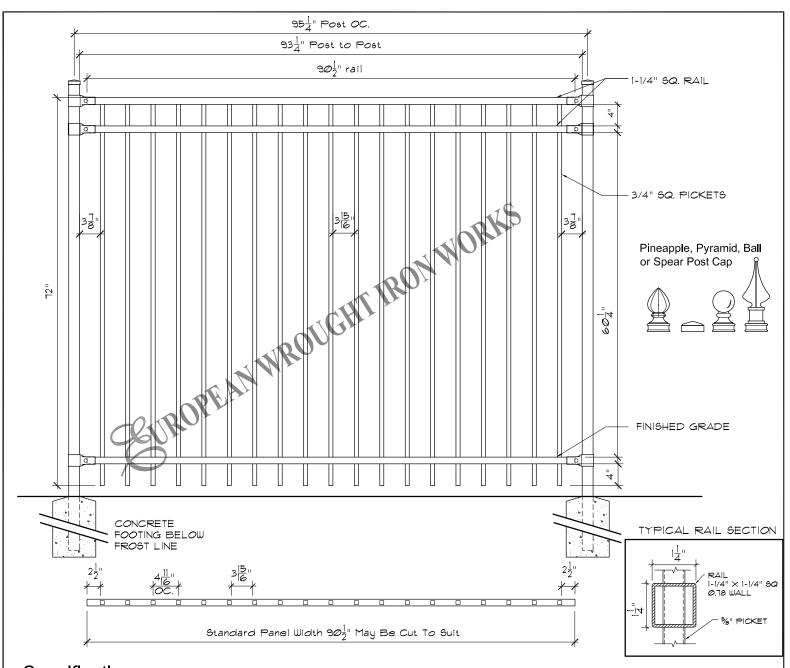
Royalty Collection Lord Custom with Dbl. Top Rail iv

TOLERANCES
INCHES
UNLESS OTHERWISE NOTED
X.XXX" ±0.005"
X.XX" ±0.05"
X.X" ±0.25"
FRACTIONAL ±1/16"

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SCALE DRAWING
PROJECT TITLE

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RAWN	DCM	NO.	5m		RC-05m	1-	Α
ATE RAWN:		SHEET NO:	_	DRAWING NUMBER:		REV	
CALE:	NTS.	DESIGN:	P.D.	FINISH:	Custom		
	ANGULAR ±1°						



POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating Electrostatically Applied**

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" (2466mm) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 3/4" x 3/4" ( 19mm x 19mm ) 16 Gauge

15 Gauge Stamp Forged Factory Finish. As Above FITTINGS:

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" (2324m)

**AVAILABLE PANEL HEIGHTS:** 48" (1219mm) ( plus cap if applicable) 60" (1524mm)

72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

WROUGHT IRON WORKS

TOLERANCES
INCHES
UNLESS OTHERWISE NOTED
X.XXX\* ±0.005"
X.XX\* ±0.05"
X.X\* ±0.25"
FRACTIONAL ±1/16"
ANGULAR ±1° NTS.

TOLERANCES

DO NOT MODIFY OR SCALE DRAWING PROJECT TITLE:

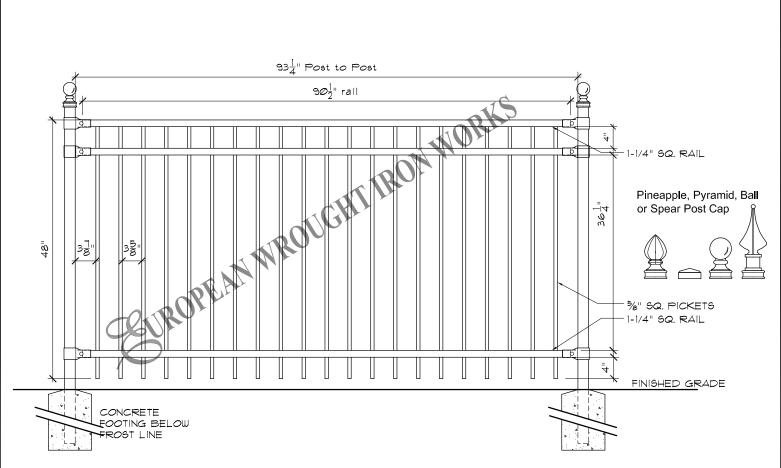
DRAWING & DESIGN REMAIN THE PROPERTY OF EUROPEAN WROUGHT IRON WORKS LTD

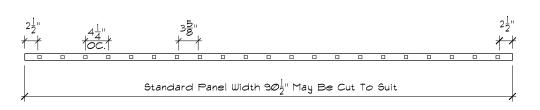
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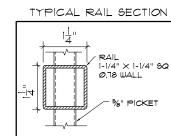
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**Royalty Collection** Lord Custom with Dbl. Top Rail  $(\frac{3}{4})$ 

P.D. Feb 2018 SHEET RC-05n 5n DCM







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating Electrostatically Applied**

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" (2466mm) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" (2324m)

**AVAILABLE PANEL HEIGHTS:** 48" (1219mm) ( plus cap if applicable) 60" (1524mm)

72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

DO NOT

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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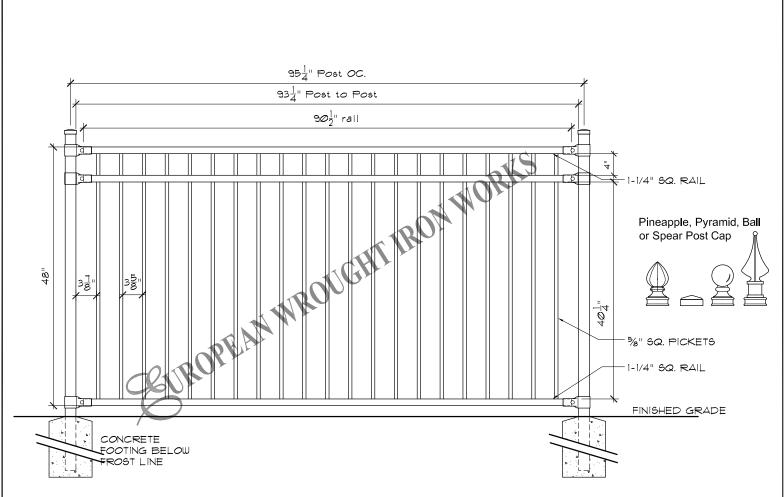
**Royalty Collection** Lord Custom with Dbl. Top Rail

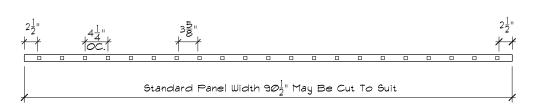
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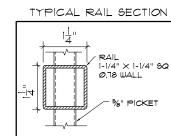
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RAWN	DCM		οp		RC-upp	1-	А







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating Electrostatically Applied**

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" (2466mm) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

**AVAILABLE PANEL HEIGHTS:** 48" (1219mm) ( plus cap if applicable) 60" (1524mm)

72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

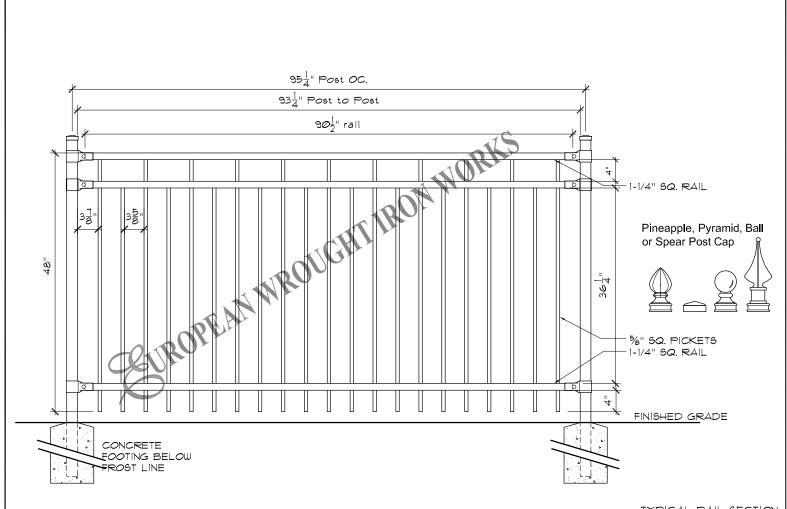
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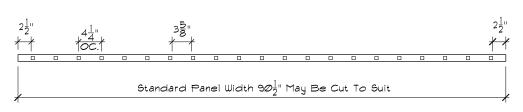
Optional Colours - Brown, Forest Green & Matt Black

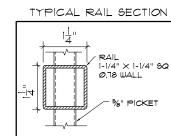
Custom Colours Available Upon Request.

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X.XXX\* ±0.005"
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Feb 2018 Α Lord Custom with Dbl. Top Rail 1-DRAWN 5q RC-05q DCM







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

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POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

AVAILABLE PANEL HEIGHTS: 48" (1219mm) (plus cap if applicable) 60" (1524mm)

72" (1828mm)

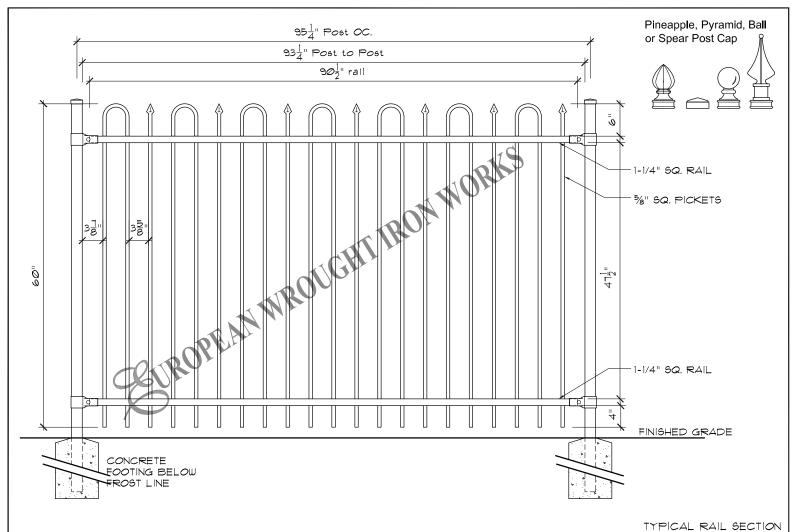
NOTE: Tamper Proof Nut Available For Brackets

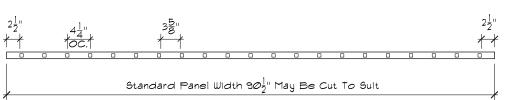
COLOURS: Standard - High Gloss Black

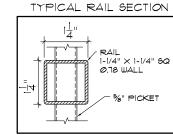
Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

**Chromate Conversion Coating Electrostatically Applied** 

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge RAILS:

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

91-1/2" ( 2324m ) STANDARD PANEL WIDTH:

**AVAILABLE PANEL HEIGHTS:** 48" ( 1219mm ) ( plus cap if applicable) 60" (1524mm)

72" ( 1828mm )

Tamper Proof Nut Available For Brackets NOTE:

Standard - High Gloss Black COLOURS:

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.



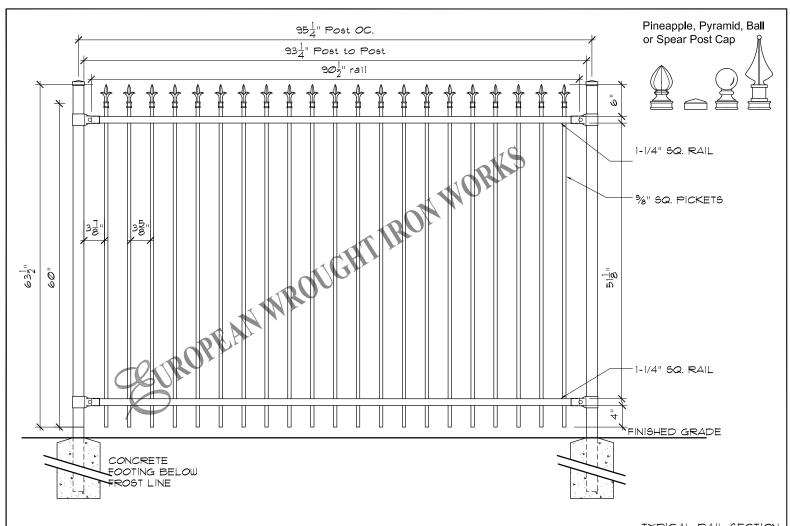
**Royalty Collection** Windsor

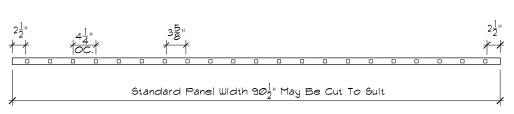
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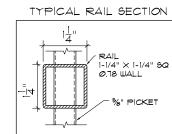
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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating Electrostatically Applied**

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

91-1/2" ( 2324m ) STANDARD PANEL WIDTH:

**AVAILABLE PANEL HEIGHTS:** 48" (1219mm) ( plus cap if applicable) 60" (1524mm)

72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

Information subject to change without notice



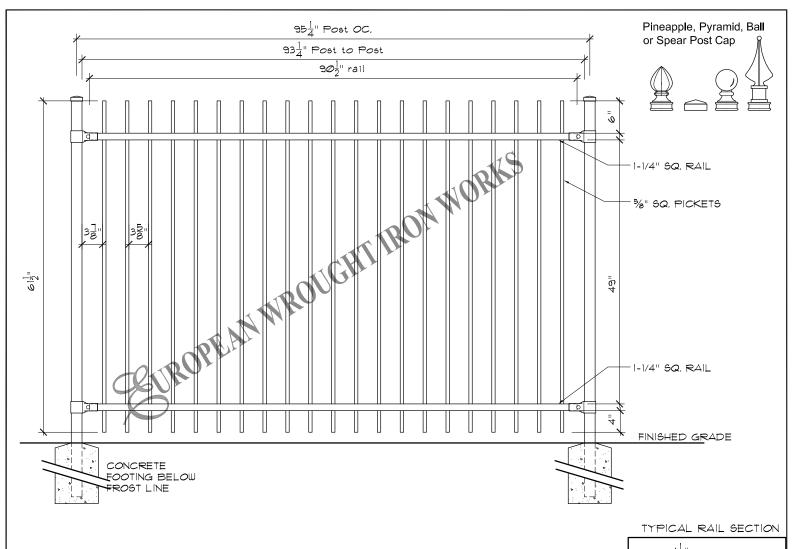
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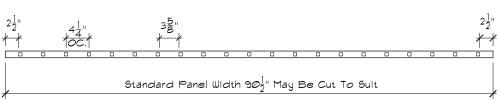
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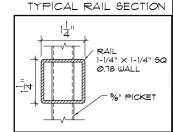
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**Royalty Collection** DATE DRAWN DRAWN Α 8 **RC-08** 1-**Emperor** DCM







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating** Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge PICKETS:

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" (2324m)

**AVAILABLE PANEL HEIGHTS:** 48" ( 1219mm ) ( plus cap if applicable) 60" (1524mm) 72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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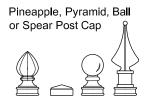
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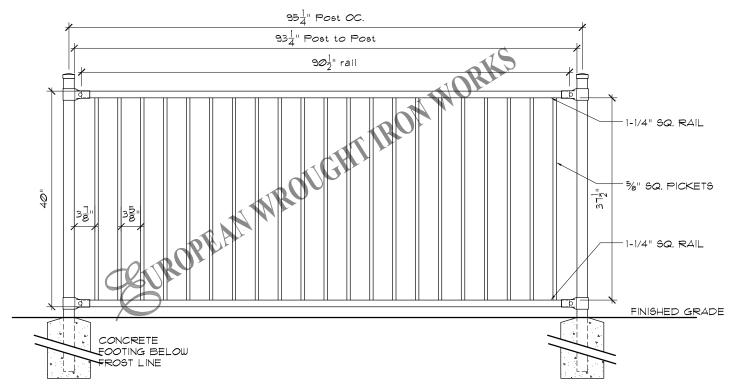
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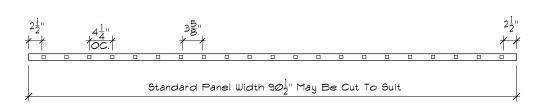
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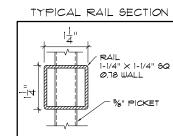
**Royalty Collection** Tudor

NTS. P.D. June 2015 SHEET 2 **RC-02** 1-DRAWN DCM









POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating Electrostatically Applied**

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge RAILS:

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" (2324m)

**AVAILABLE PANEL HEIGHTS:** 48" ( 1219mm ) ( plus cap if applicable) 60" (1524mm) 72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

Standard - High Gloss Black COLOURS:

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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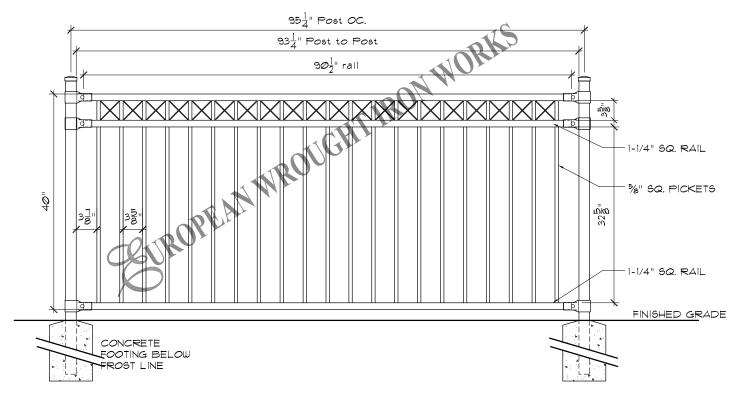
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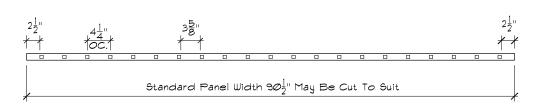
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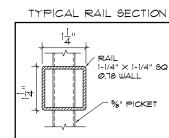
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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating Electrostatically Applied**

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" (2466mm) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge PICKETS:

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" (2324m)

**AVAILABLE PANEL HEIGHTS:** 48" ( 1219mm ) ( plus cap if applicable) 60" (1524mm)

Tamper Proof Nut Available For Brackets NOTE:

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

72" (1828mm)



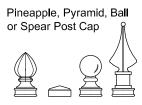
**Royalty Collection** Lord Custom with Cross

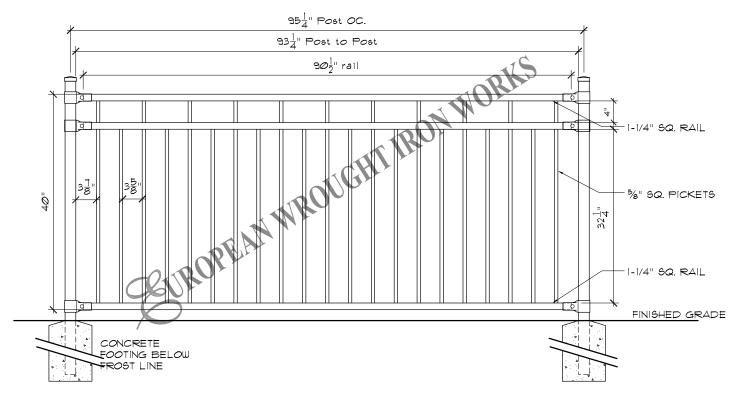
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X.XXX" ±0.005"
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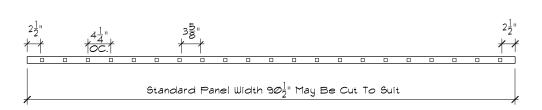
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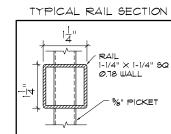
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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

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RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" (2324m)

AVAILABLE PANEL HEIGHTS: 48" ( 1219mm ) ( plus cap if applicable) 60" ( 1524mm ) 72" ( 1828mm )

Tamper Proof Nut Available For Brackets

NOTE: Tamper Proof Nut Available For Bra

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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Royalty Collection

Lord Custom with. Dbl. Top Rail

TOLERANCES
INCHES
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X.XXX" ±0.005"
X.XX" ±0.05"
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FRACTIONAL ±1/16"

COLOURS:

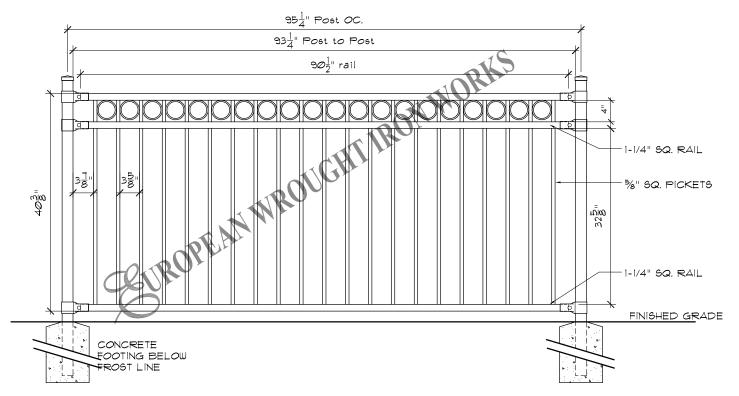
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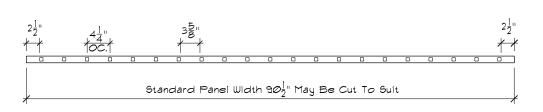
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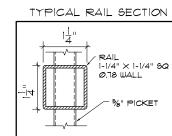
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Standard - High Gloss Black









POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

> **Chromate Conversion Coating Electrostatically Applied**

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

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5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge PICKETS:

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

**AVAILABLE PANEL HEIGHTS:** 48" ( 1219mm ) ( plus cap if applicable) 60" (1524mm)

72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

Standard - High Gloss Black COLOURS:

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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TOLERANCES
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FRACTIONAL ±1/16\*
ANGULAR ±1\*

DO NOT MODIFY OR

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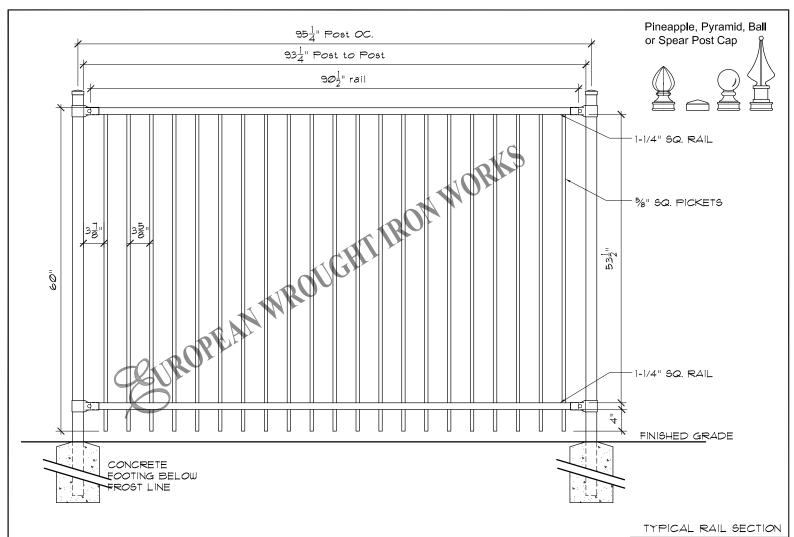
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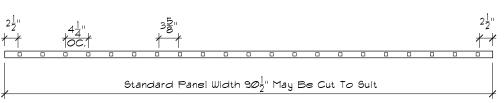
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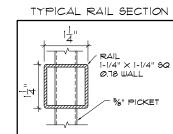
**Royalty Collection** Lord Custom with Circle

NTS. June 2015 SHEET DRAWN DCM

FINISH P.D. Custom DRAWING NUMBER: RC-05c 1-5c







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

AVAILABLE PANEL HEIGHTS: 48" (1219mm ) (plus cap if applicable) 60" (1524mm)

72" ( 1828mm )

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

The following note shall apply to all drawings and	
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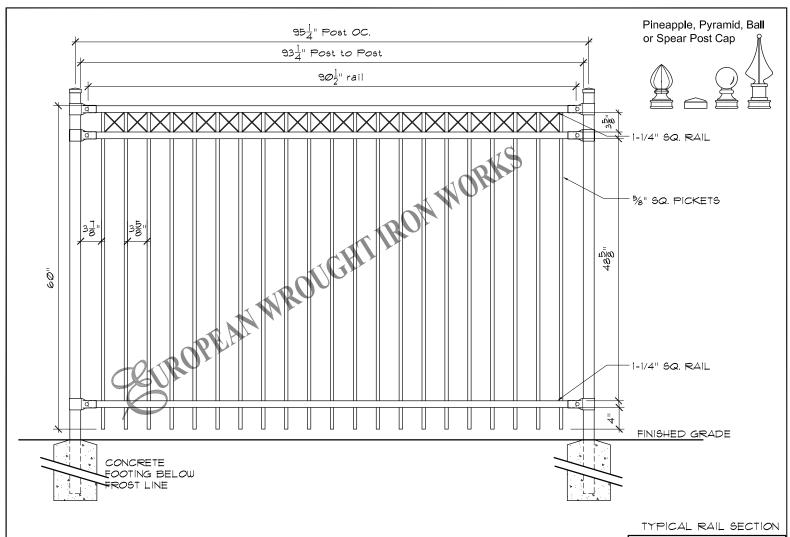
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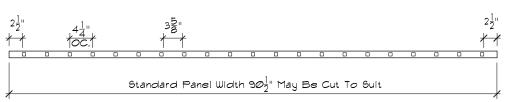
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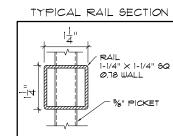
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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

AVAILABLE PANEL HEIGHTS: 48" (1219mm ) (plus cap if applicable) 60" (1524mm )

72" ( 1828mm )

NOTE: Tamper Proof Nut Available For Brackets

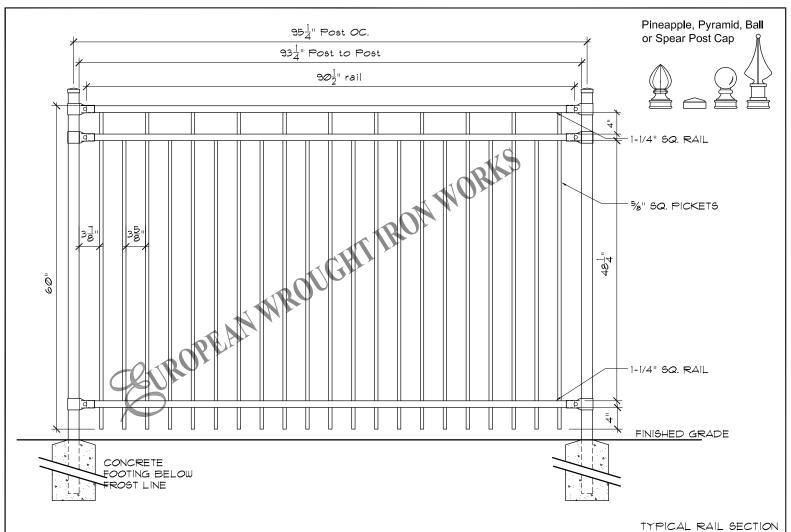
COLOURS: Standard - High Gloss Black

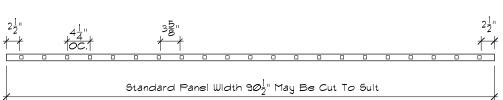
Optional Colours - Brown, Forest Green & Matt Black

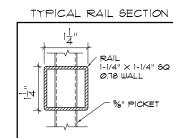
Custom Colours Available Upon Request.

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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

**Chromate Conversion Coating** 

**Electrostatically Applied** 

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" (2466mm) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

91-1/2" ( 2324m ) STANDARD PANEL WIDTH:

**AVAILABLE PANEL HEIGHTS:** 48" ( 1219mm ) ( plus cap if applicable) 60" (1524mm)

72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

Standard - High Gloss Black COLOURS:

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

**Royalty Collection** Lord Custom with Dbl. Top Rail II

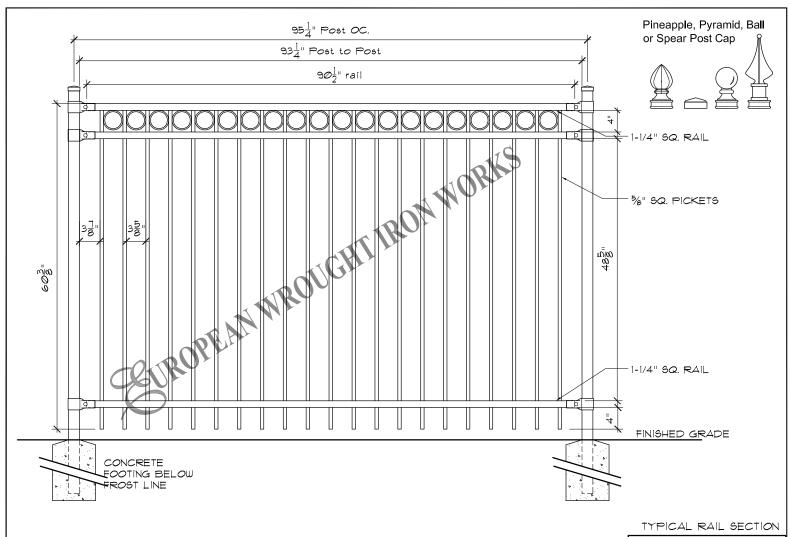
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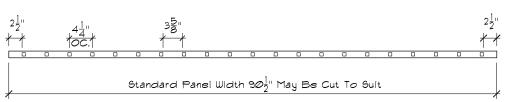
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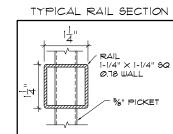
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NTS. P.D. SHEET June 2015 RC-05f 1-5f DCM







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

**Chromate Conversion Coating** 

**Electrostatically Applied** 

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" (2324m)

**AVAILABLE PANEL HEIGHTS:** 48" ( 1219mm ) ( plus cap if applicable) 60" (1524mm)

72" (1828mm)

Tamper Proof Nut Available For Brackets NOTE:

Standard - High Gloss Black COLOURS:

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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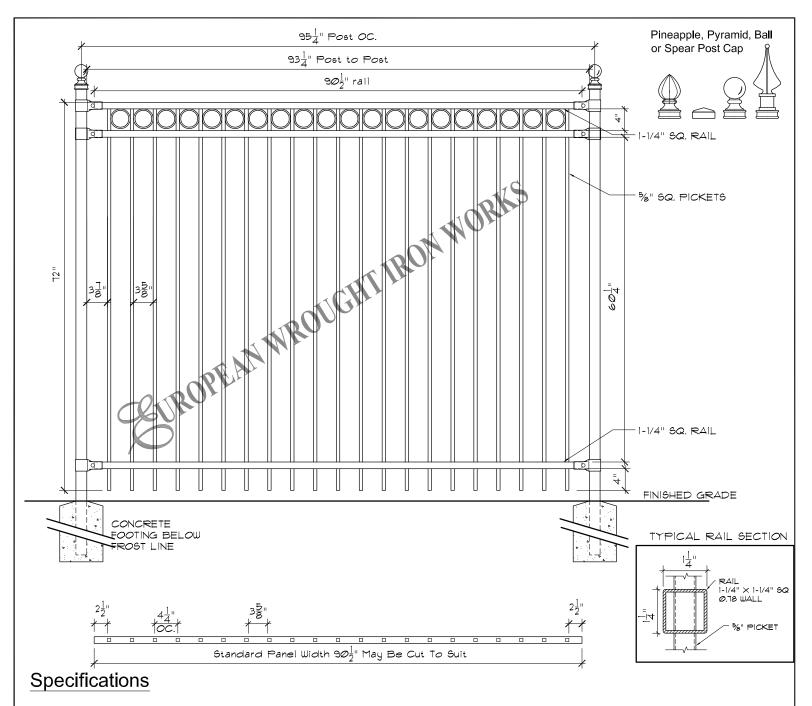
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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

AVAILABLE PANEL HEIGHTS: 48" (1219mm ) (plus cap if applicable) 60" (1524mm)

72" ( 1828mm )

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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Royalty Collection
Lord Custom with Circle II

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FINISH: Custom

DRAWN: June 2015

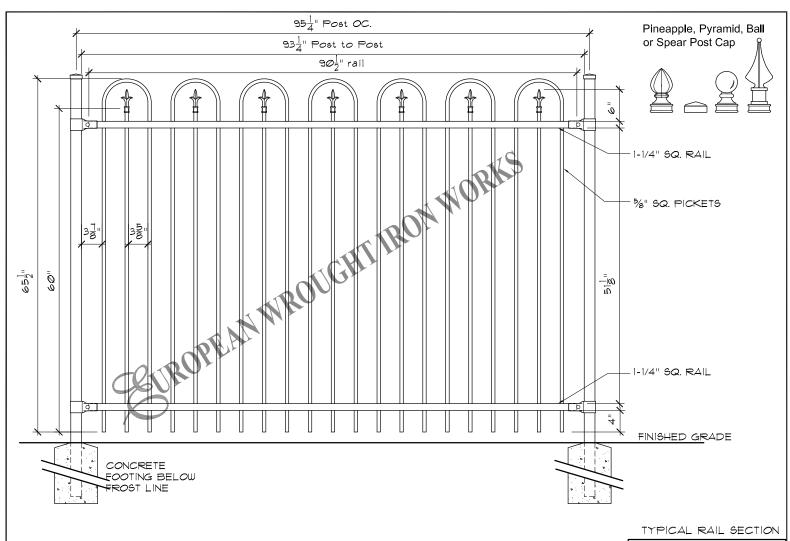
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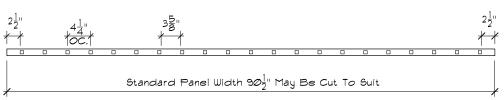
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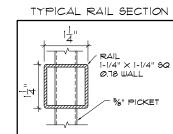
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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" x 1-1/4" ( 32mm x 32mm ) 14 Gauge

PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

AVAILABLE PANEL HEIGHTS: 48" (1219mm ) (plus cap if applicable) 60" (1524mm )

72" (1828mm)

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

Custom Colours Available Upon Request.

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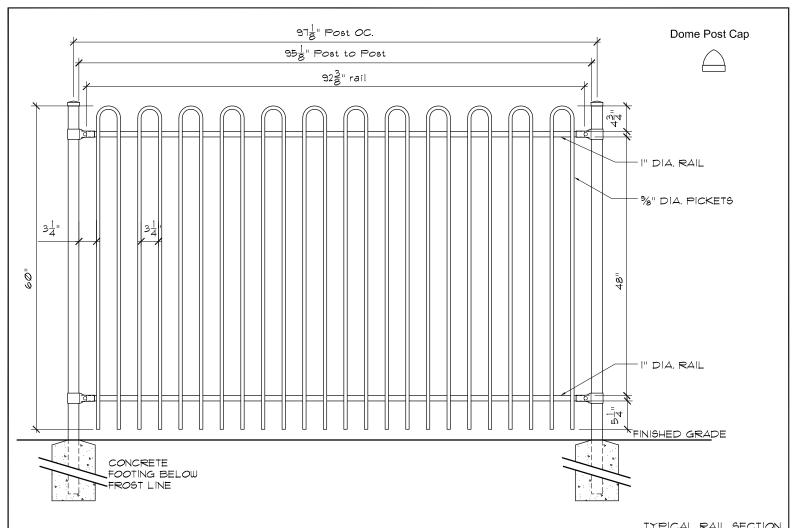
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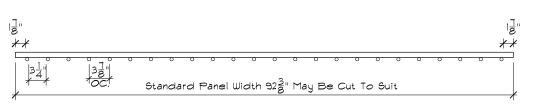
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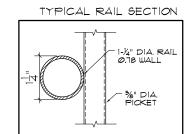
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PROJECT TITLE:







POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

Chromate Conversion Coating Electrostatically Applied

Thermally Bonded Polyester Powder Coating

Minimum Film Thickness 2.5 Mils

POSTS: 2" x 2" (51mm x 51mm) 16 Gauge

Standard Post Spacing 97-1/8" ( 2466mm ) OC.

POST CAP: Pyramid, Ball or Spear

RAILS: 1-1/4" Round (32mm) 14 Gauge

PICKETS: 5/8" Round (15mm) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 92-3/8" ( 2346mm )

AVAILABLE PANEL HEIGHTS: 48" (1219mm ) (plus cap if applicable) 60" (1524mm )

72" (1828mm)

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

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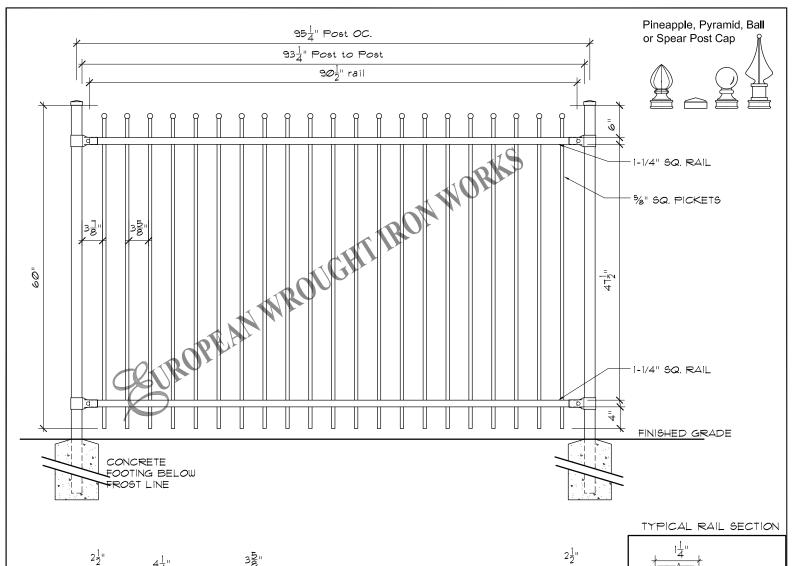
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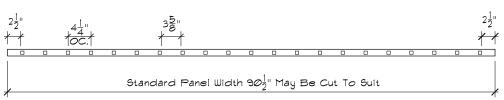
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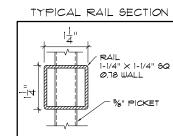
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POST, RAILS Cold Formed Steel Tubing

& PICKETS: Interior And Exterior Galvalume Coating

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Thermally Bonded Polyester Powder Coating

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PICKETS: 5/8" x 5/8" ( 15mm x 15mm ) 16 Gauge

FITTINGS: 15 Gauge Stamp Forged Factory Finish. As Above

WELDS: Stainless Steel

STANDARD PANEL WIDTH: 91-1/2" ( 2324m )

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72" ( 1828mm )

NOTE: Tamper Proof Nut Available For Brackets

COLOURS: Standard - High Gloss Black

Optional Colours - Brown, Forest Green & Matt Black

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<ol> <li>All work to be carried out in conformance with the Code and Bylaws of the authorities having jurisdiction.</li> </ol>		DRAWN: June 2015	SHEET NO: 4 4	DRAWING NUMBER:
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